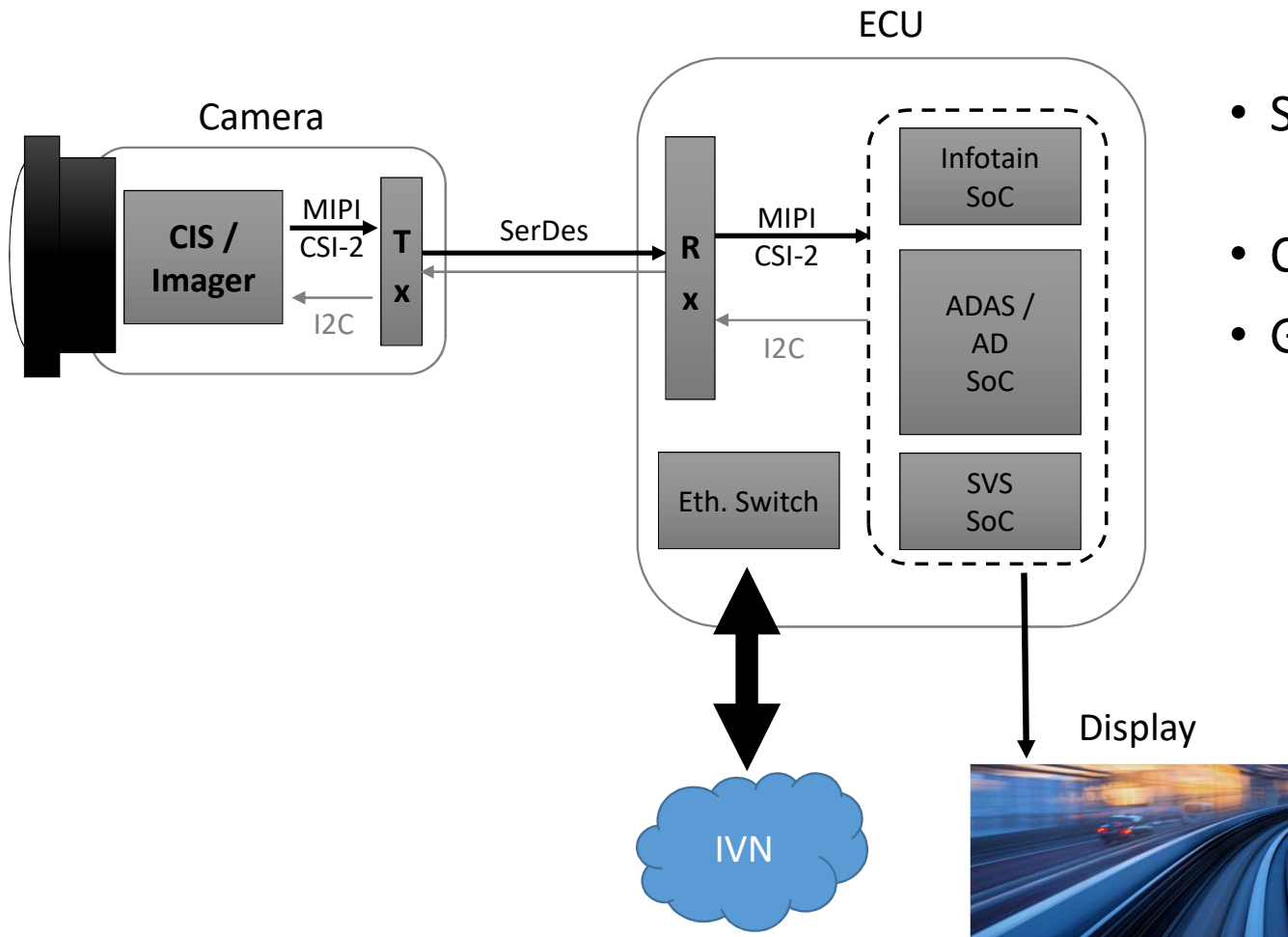


# Automotive camera side PHY requirements study from CMOS Image Sensor (CIS) perspective

Dr. Mario Heid

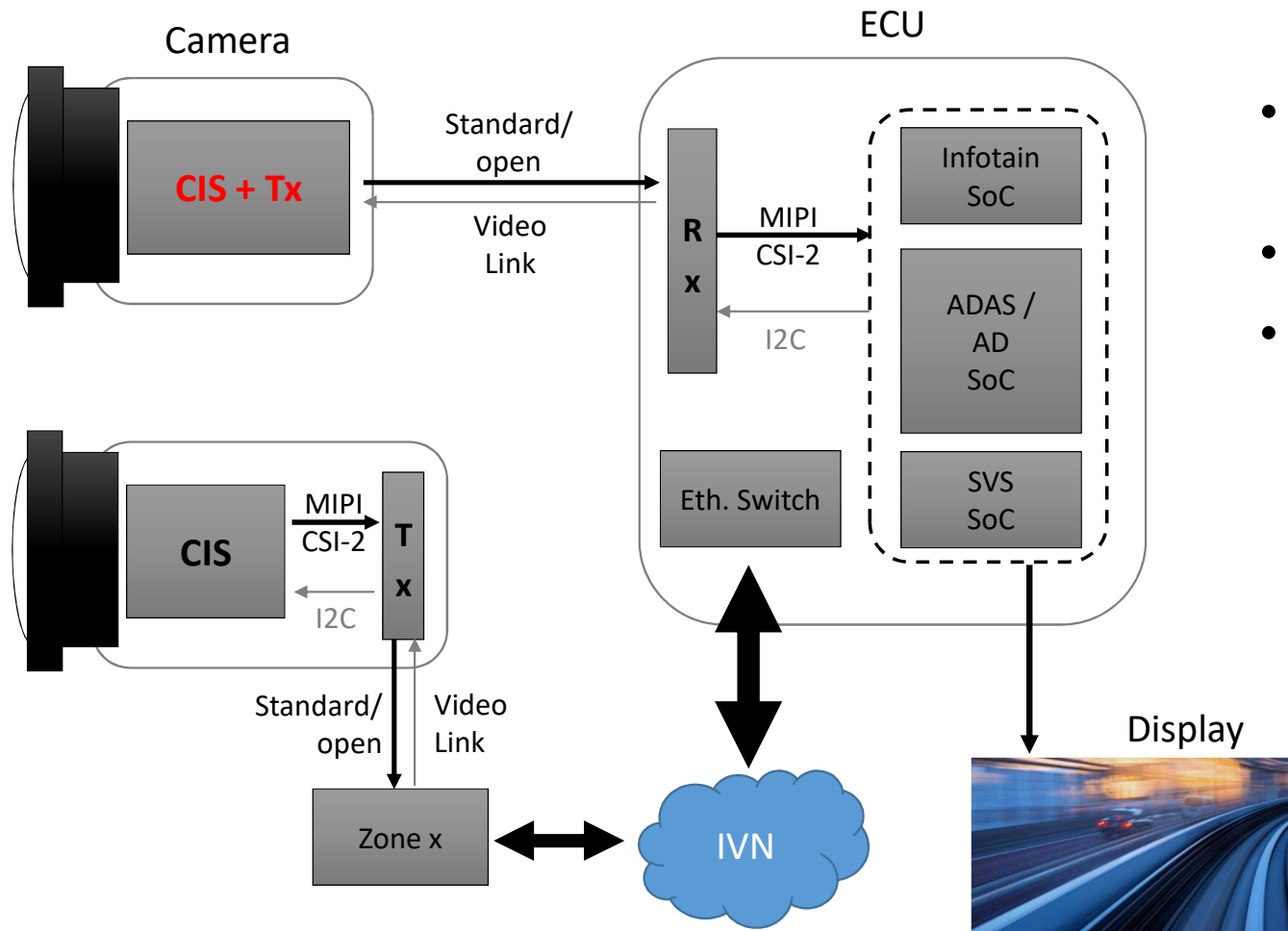
OMNIVISION

# Automotive camera architecture – typical today



- Standalone video link ICs
  - Mostly proprietary P2P SerDes
- CIS/imager agnostic to link technology
- General setup/requirements:
  - MIPI CSI-2 IF
  - Camera video data rate support
  - Control/-backchannel (I2C)
  - FuSa and CS concept support
  - Camera power budget constraints
  - Cost budget

# Automotive camera architecture – future evolution



- Network architecture change
  - E.g. (partly) zonal architecture
- Standard/ open video link(s)
- Standard video link enables higher levels of IC integration
  - E.g. camera side intergration of **Tx** into imager

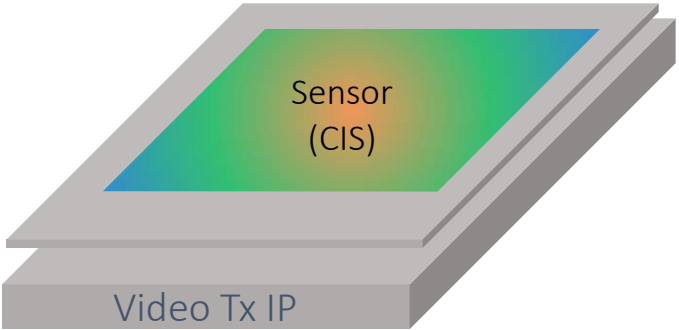
# Potential advantages of imager (CIS) + Tx integration

- Smaller size camera modules
- Less complex camera PCB
- Lower BOM cost
- Lower overall power dissipation
- Potentially better thermal management

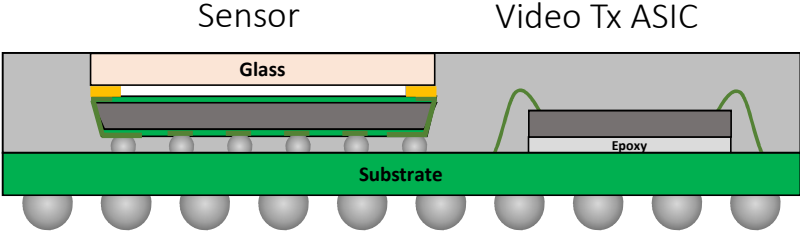
# General imager (CIS) + Tx integration requirements

- Video and control bandwidth support
  - Multi Gb/s downstream  $\leq 5$  Gb/s (net), higher Gb/s initially not targeted for integration
  - $<100$ Mb/s upstream
- Tx IP complexity / gate count limitation
  - Limited space for additional IP available in modern CIS design
- Technology / process node compatibility
- Power dissipation / thermal management constraints
- Overall BOM cost efficiency
- Support of essential functionality: FuSa, CyberSecurity, Power Over, Sync clock, etc

# Integration options



Monolithic integration

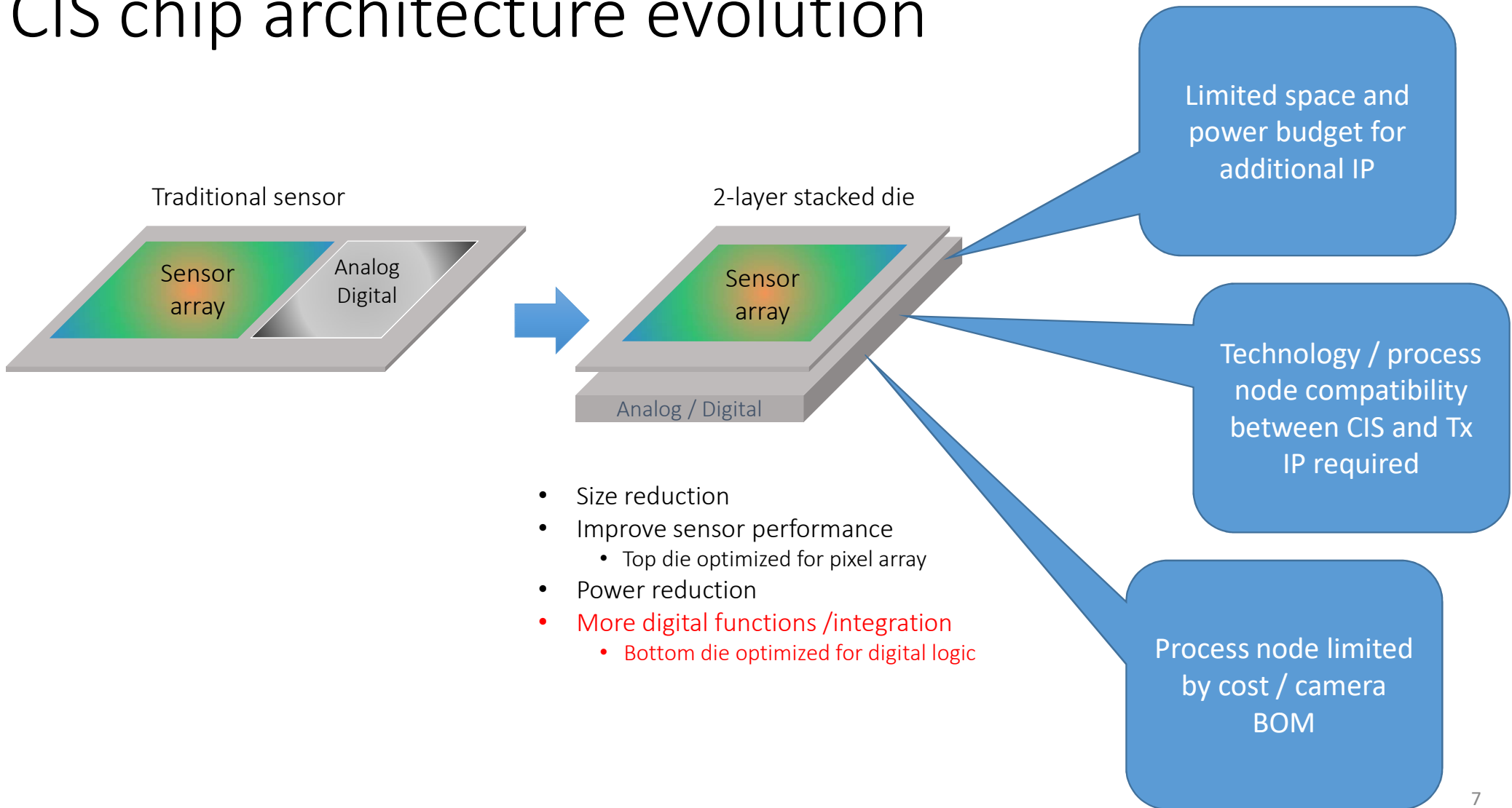


System in a package – SiP

Multi-chip module – MCM

I am discussing the monolithic integration option in this presentation

# CIS chip architecture evolution

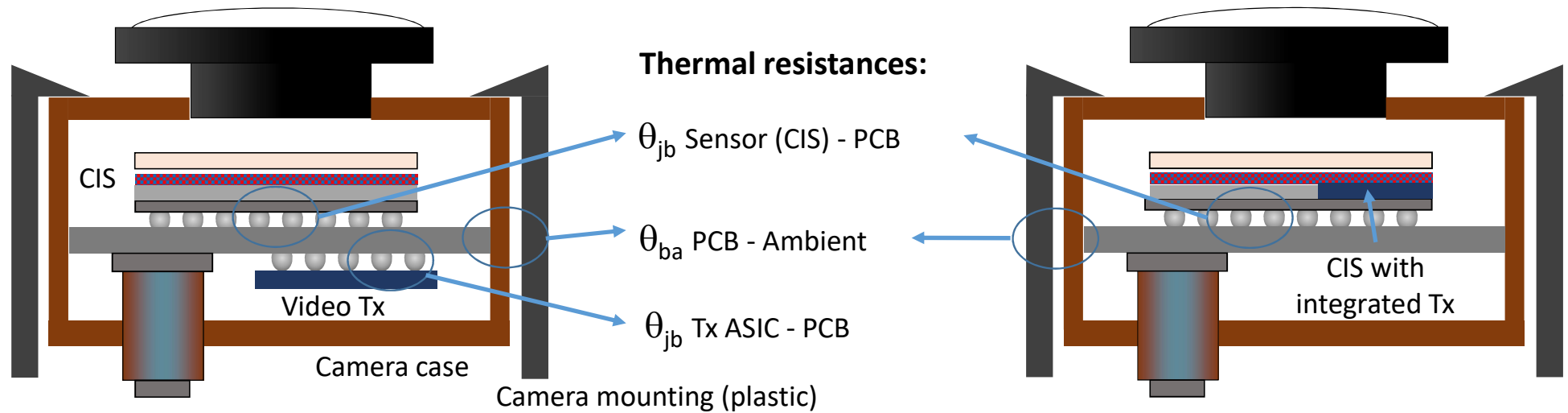


# Camera power dissipation and thermal management

- Camera power dissipation and thermal management are key:
  - Automotive cameras are passively cooled (for cost reasons)
  - Smallest size camera housings are desired
  - Thermal connectivity is not good (plastic mounting clamps)
  - Solar loading on top of self heating
  - Data bandwidth (speaking camera resolution, fps, etc) and processing complexity is steadily increasing
  - Image quality degrades very rapidly at elevated temperatures
    - Image noise increases (exponentially) with sensor  $T_j$
    - Image unevenness increases with temperature gradients across pixel array
- Thermal management is one of the key constraints for camera design and evolution
  - Power dissipation of key components / silicon IP in the camera needs to be as low as possible



# Thermal management – camera level / CIS Tj



$$T_{j_{CIS}} = T_a + \theta_{ba}(P_{CIS} + P_{CSI2} + P_{Tx} + P_{IC}) + \theta_{jb}(P_{CIS} + P_{CSI2})$$

$$T_{j_{CIS/Tx}} = T_a + \theta_{ba}(P_{CIS} + P_{Tx} + P_{IC}) + \theta_{jb}(P_{CIS} + P_{Tx})$$

$$\rightarrow T_{j_{CIS/Tx}} - T_{j_{CIS}} = \theta_{jb}(P_{Tx} - P_{CSI2}) - \theta_{ba}P_{CSI2}$$

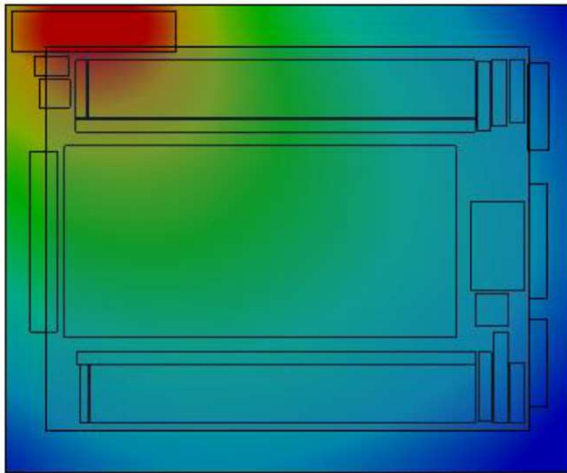
Key findings for integrated Tx version:

- Total camera power consumption is lower (one less IF)
- Imager  $T_j$  is lower ( $\theta_{ba} \gg \theta_{jb}$  in the real application)

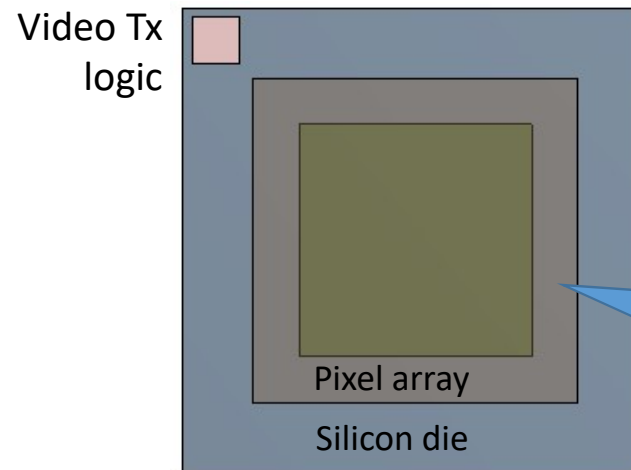
# Thermal Management – CIS chip Level

Image sensor heat map simulation for integrated Video Tx CIS chip architecture

CIS floor plan and temperature profile



Simulation condition



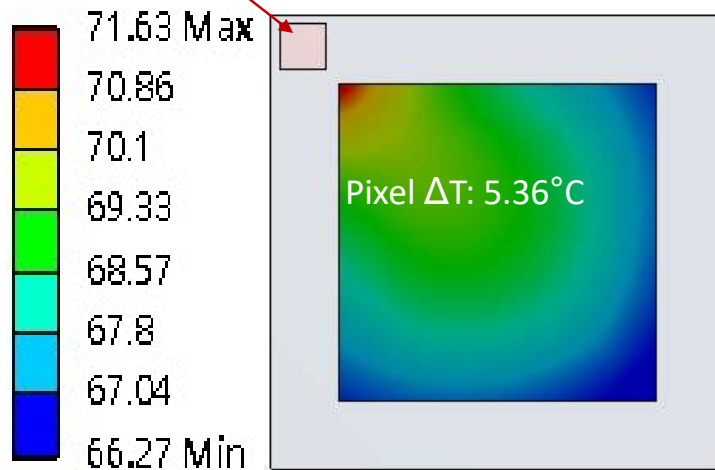
Goal is to keep temp gradient across Pixel area  $< 2^{\circ}\text{C}$ , in order to keep Dark Image Non-uniformity (DINU) on acceptable level

- Total die size: 10x10mm
- Pixel area: 7x7mm
- Video Tx logic size: 1x1mm
- CIS chip power: 400mW
- T ambient: 40°C
- Heat sink: standard OMNIVISION prototype camera PCB

# Thermal Simulation

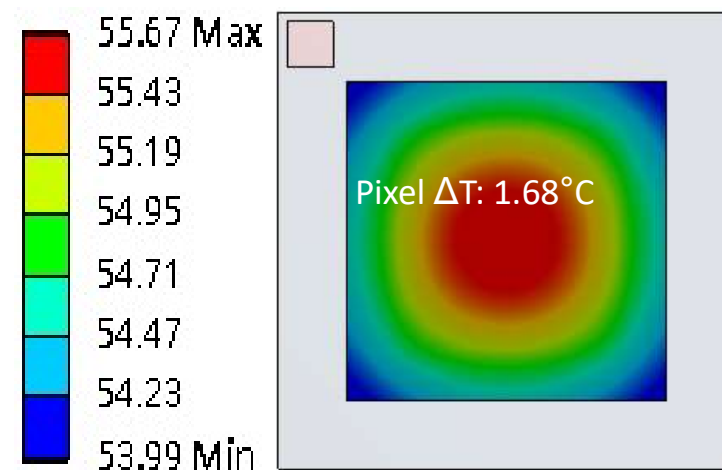
Image sensor heat map with and without integrated Video Tx

w/ Video Tx induced power of 400mW



Pixel array temperature profile ( $^{\circ}\text{C}$ )

w/o Video Tx induced power of 400mW

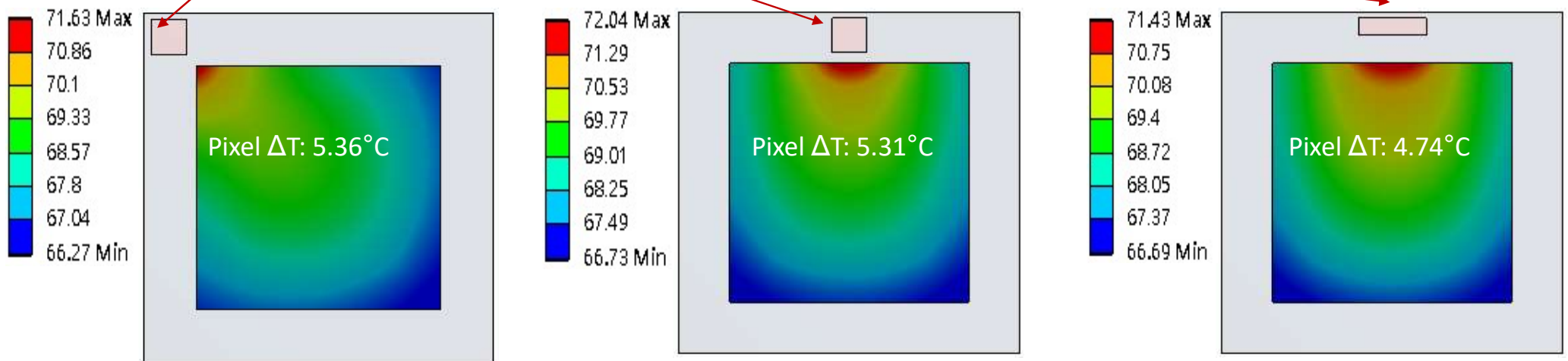


Pixel array temperature profile ( $^{\circ}\text{C}$ )

# Thermal Simulation

Change of Video Tx logic location and shape

Video Tx power dissipation of 400mW

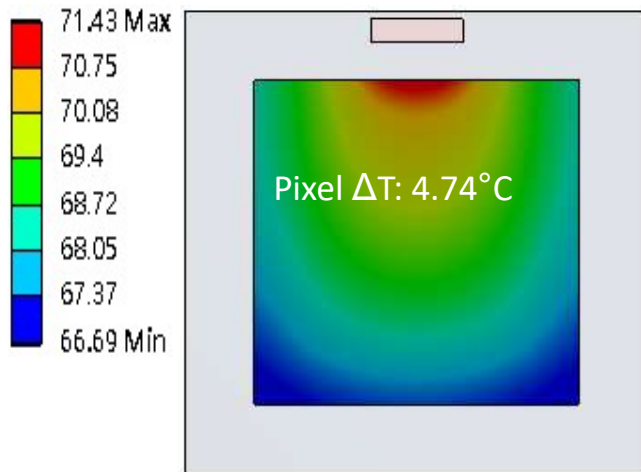


Pixel array temperature profiles (°C)

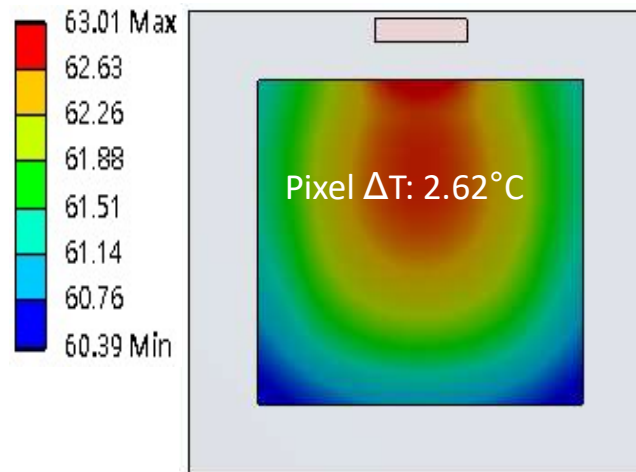
# Thermal Simulation

Change of Video Tx logic IP power dissipation

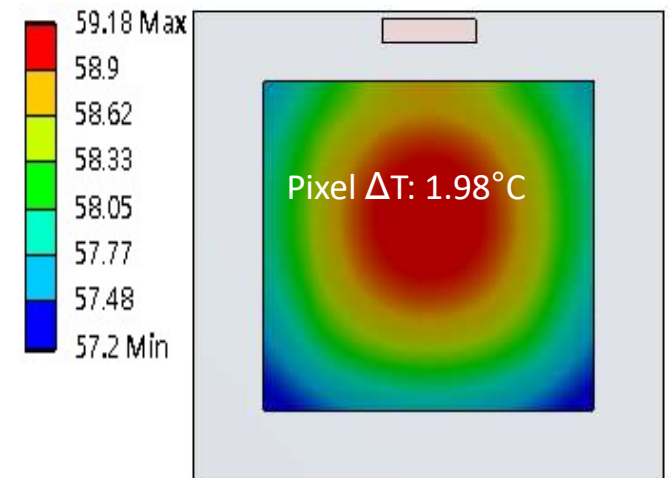
Video Tx power of 400mW



Video Tx power of 200mW



Video Tx power of 100mW

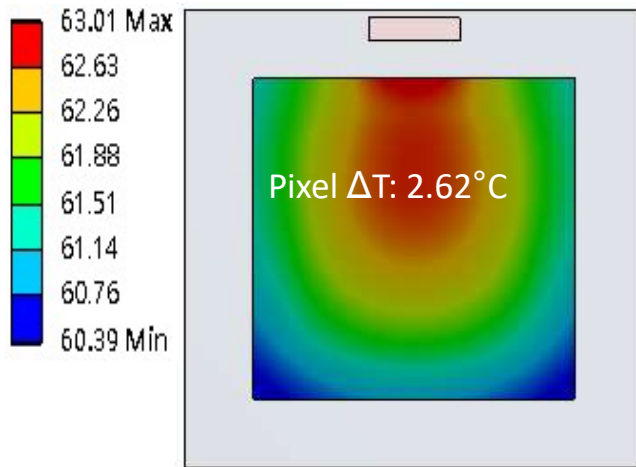


Pixel array temperature profiles (°C)

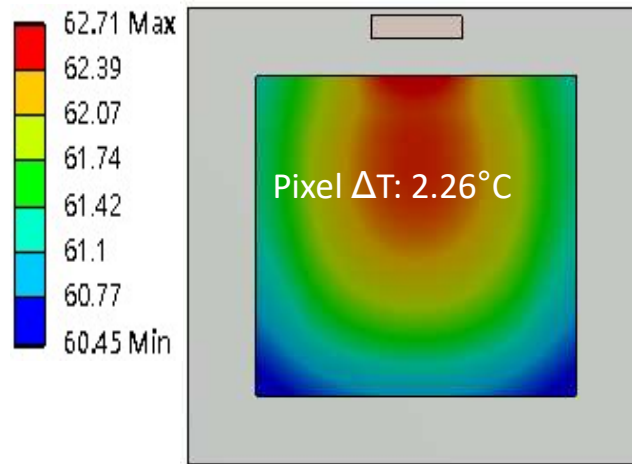
# Thermal Simulation

## Change of silicon thickness

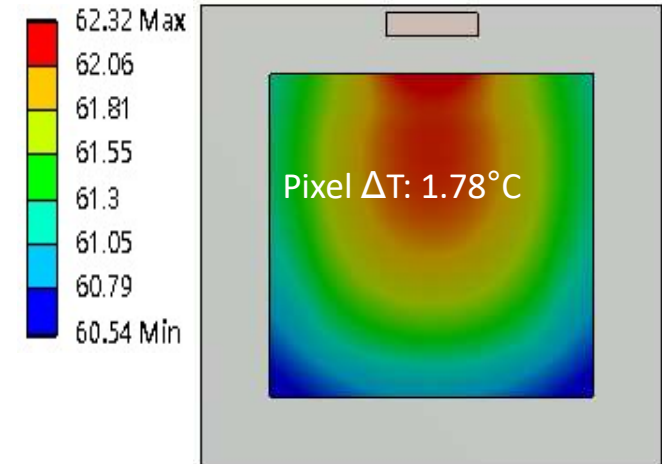
Silicon thickness: **150** $\mu\text{m}$   
(Video Tx power: 200mW)



Silicon thickness: **200** $\mu\text{m}$   
(Video Tx power: 200mW)



Silicon thickness: **300** $\mu\text{m}$   
(Video Tx power: 200mW)



Pixel array temperature profiles ( $^{\circ}\text{C}$ )

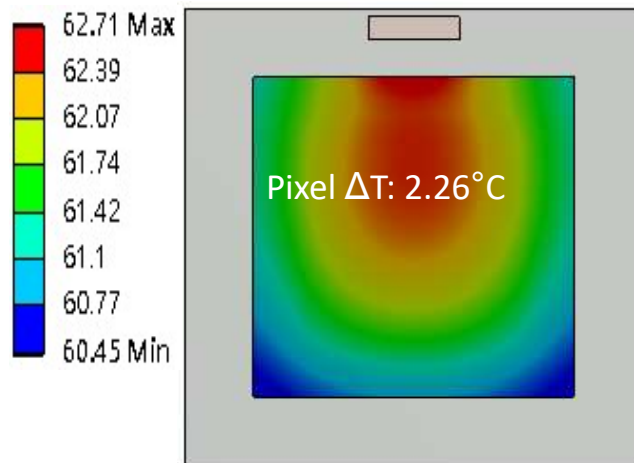
# Thermal Simulation

## Optimized heat transfer / thermal via

w/o thermal via

Silicon thickness: 200 $\mu$ m

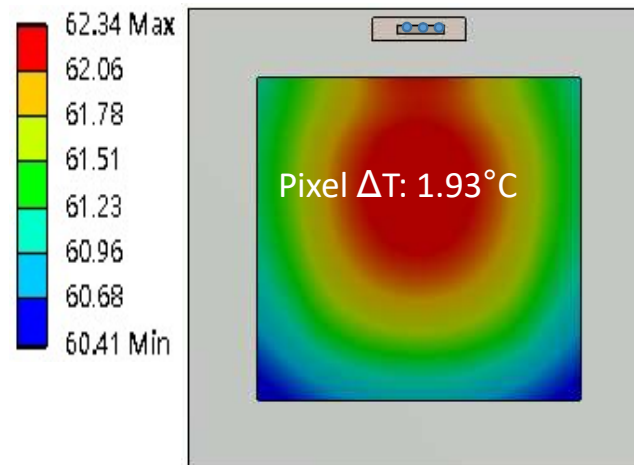
Video Tx power: 200mW



w/ thermal via

Silicon thickness: 200 $\mu$ m

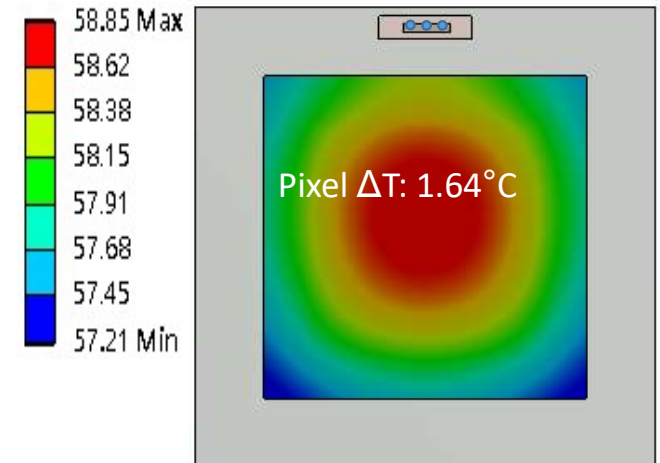
Video Tx power: 200mW



w/ thermal via

Silicon thickness: 200 $\mu$ m

Video Tx power: 100mW



Pixel array temperature profiles ( $^{\circ}$ C)

# Thermal Simulation Summary

Parameter	Worst case	Improved
Tx location and shape	Corner block	Edge strip
Tx logic IP power	400mW	< 200mW
Si thickness	150 $\mu$ m	> 200 $\mu$ m
Thermal design	w/o thermal via	w/ thermal via
Pixel $\Delta$ T	> 5 $^{\circ}$ C	< 2 $^{\circ}$ C

→ Pixel array temp gradient goal of <2 $^{\circ}$ C can be achieved with:

- optimized CIS chip architecture and
- efficient power dissipation figures of the integrated Tx IP



# Summary

- Standardized automotive data/video link can create a case for Tx integration into CIS on camera side
  - Drivers are reduction of camera complexity, size and cost
- Besides obvious specs (like data rate) the key requirements are:
  - Lowest possible **Tx IP complexity / gate count** in order to fit CIS size and process node constraints
  - Lowest possible **power dissipation** of Tx IP
    - To fit overall camera power budget
    - To achieve manageable temp gradients accross CIS pixel array