

# Rx Filter Redux

The presentation explores replacing the COM Rx filter with a raised cosine filter. Some benefits may be improvements in COM and reduced measurement bandwidth requirements.

Richard Mellitz, Samtec

Acknowledgement: Adam Gregory, Samtec

06-21-2022

# Supporters

- ❑ John Calvin, Keysight
- ❑ Samuel Kocsis, Amphenol
- ❑ Scott Sommers, Molex
- ❑ Srinivas Venkataraman, Meta
- ❑ Geoff Zhang, AMD
- ❑ Pavel Zivny, Tektronix

# Agenda

- ❑ Introduction and Background
- ❑ 200 Gbps KR
- ❑ 200 Gbps C2M
- ❑ Summary

# Higher Bandwidth Concerns

## ☐ Measurements

- How Much Bandwidth is Enough (HMBE) is a re-occurring theme

## ☐ High frequency ISI and crosstalk

- Small physical feature imperfections result in high frequency (> 60 GHz) ISI and crosstalk
- ... even after filtering with a Butterworth filter

## ☐ Consider the normalized spectral density of noise in the context of filtering

- Example Clause 162.9.4.3.4

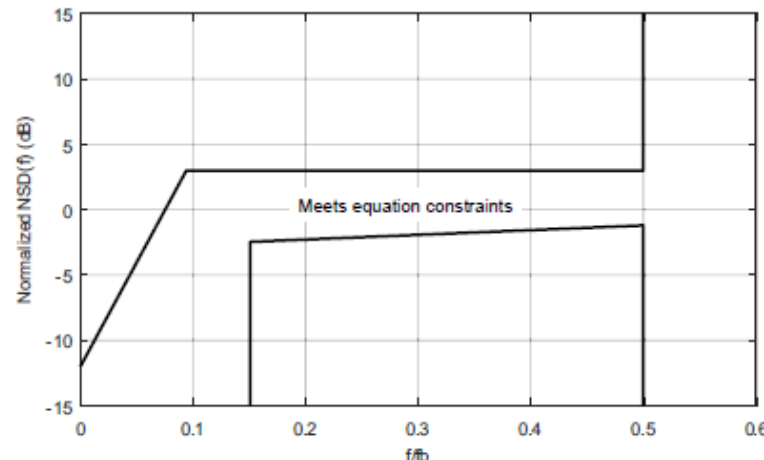


Figure 162-6—NSD(f) constraints

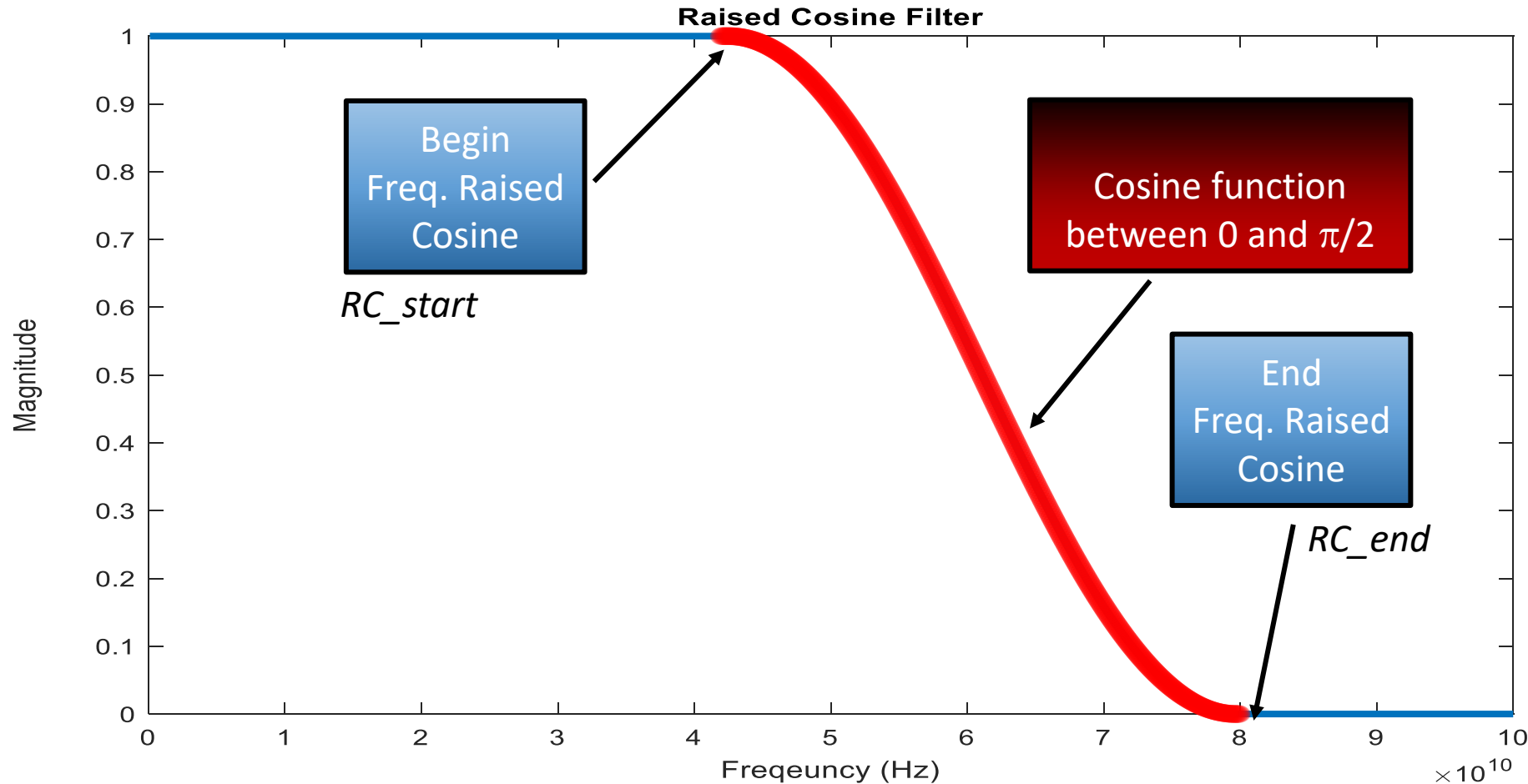
# Experiment

## EVALUATE IMPACT OF FILTERING

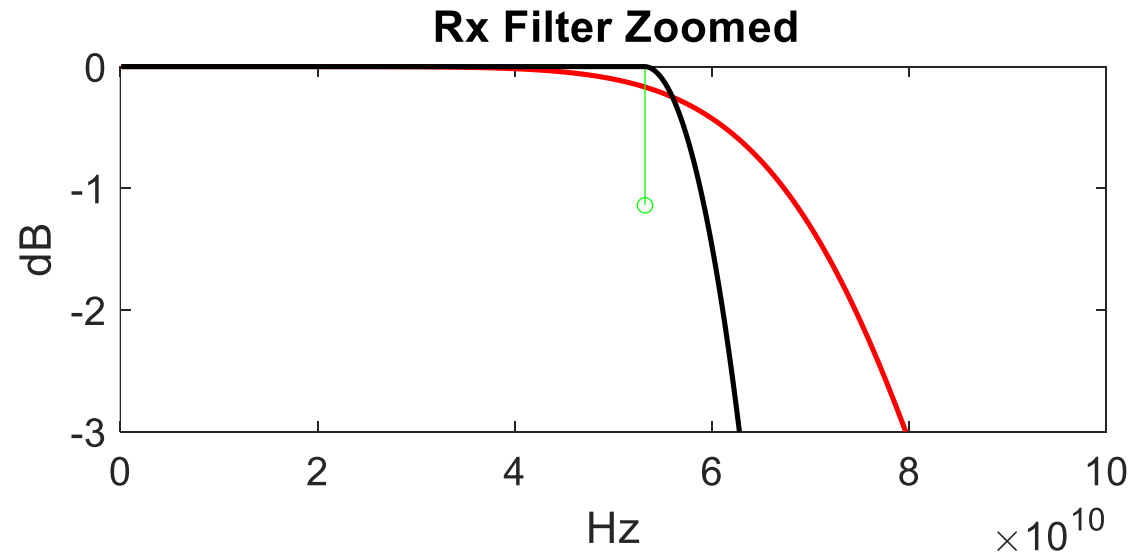
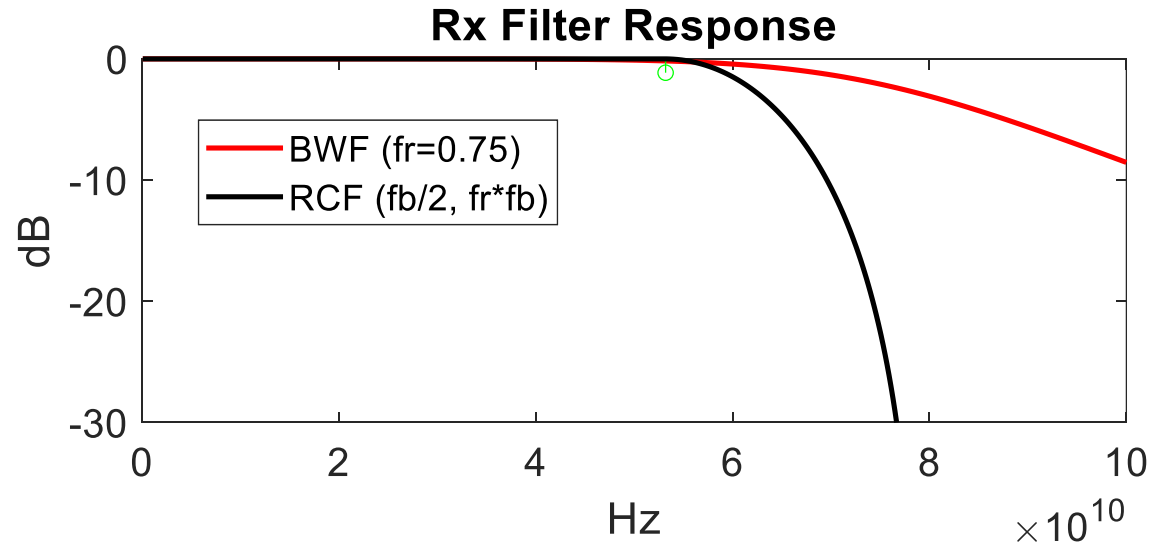
- ❑ Compare COM using KR/CR and C2M channel examples using Butterworth filters (BWF) and raised cosine filters (RCF).
  - RC does not denote resistor-capacitor in this presentation.
  - The RC filter is like the Tukey filter used for ERL computation
- ❑ The COM spreadsheets are not proposals per se
  - For C2M, aggressive and less aggressive COM configurations are considered.

# Raised Cosine (RC) Low Pass Filter

## EXAMPLE



# IL Comparison Between BWF and RCF



# COM 3.8 Syntax Which Invokes the RC filter

EXAMPLE (THANKS TO ADAM GREGORY FOR THIS)

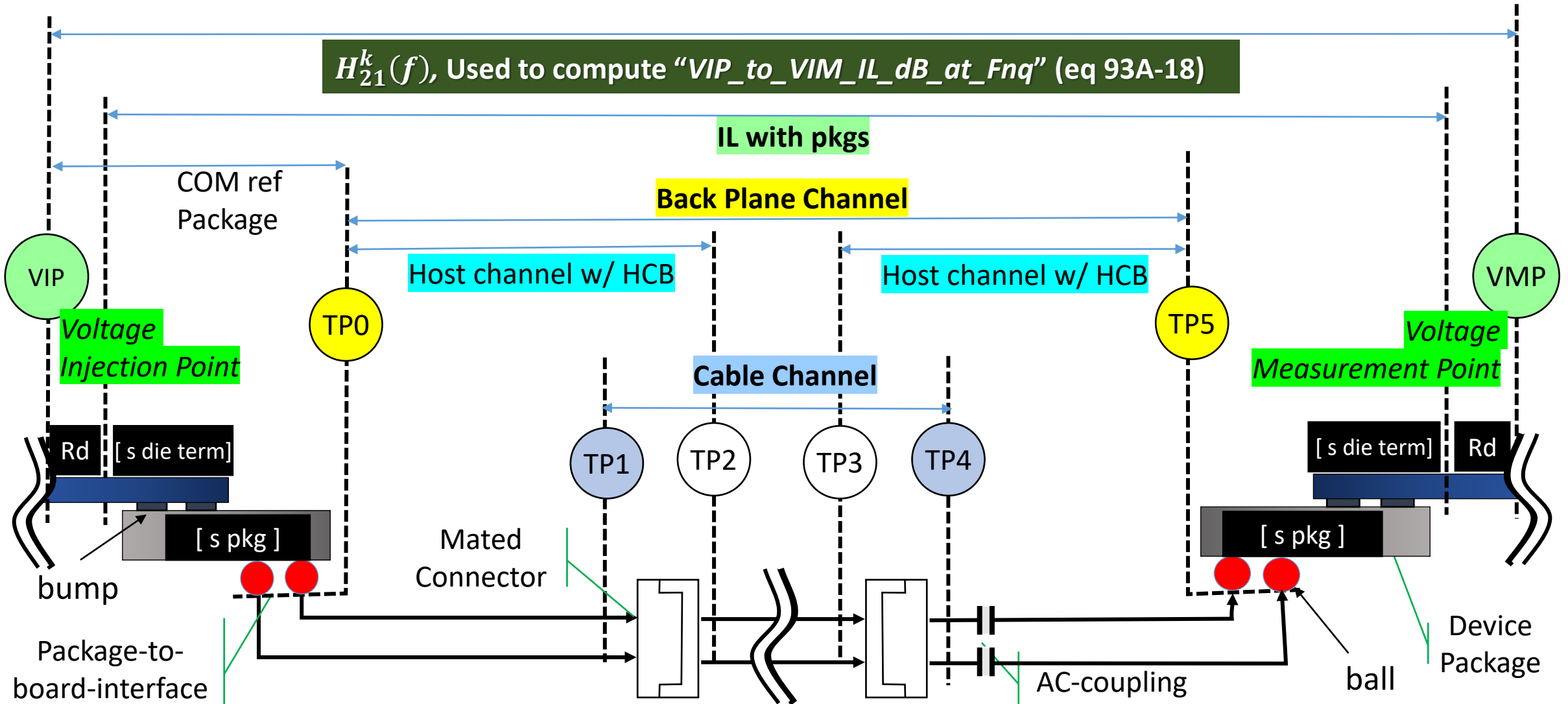
Raised_Cosine	0	logical	1 is an enable
Butterworth	1	logical	1 is an enable
RC_end	79.7E+9	Hz	End of Tukey range
RC_start	42.5E+9	Hz	Begin Tukey range

- ❑ 3 keywords added for the receive filter
- ❑ “Butterworth” was already implemented, and its default is 1
- ❑ “Raised\_Cosine” is either 0 or 1 with a default as 0 which is not to enable
- ❑ RC\_start and RC\_end are illustrated on the prior slide. If Raised\_Cosine is 1, RC\_start and RC\_end are used. The default for RC\_start is  $f_b/2$  and RC\_end is  $f_b * f_r$  if not specified.



# Review: Reference Nomenclature Review

PURPOSE: ASSIST IN REVIEWING COM RESULTS



$H_{21}^k(f)$ , Used to compute "VIP\_to\_VIM\_IL\_dB\_at\_Fng" (eq 93A-18)

IL with pkgs

Back Plane Channel

Host channel w/ HCB

Host channel w/ HCB

Cable Channel

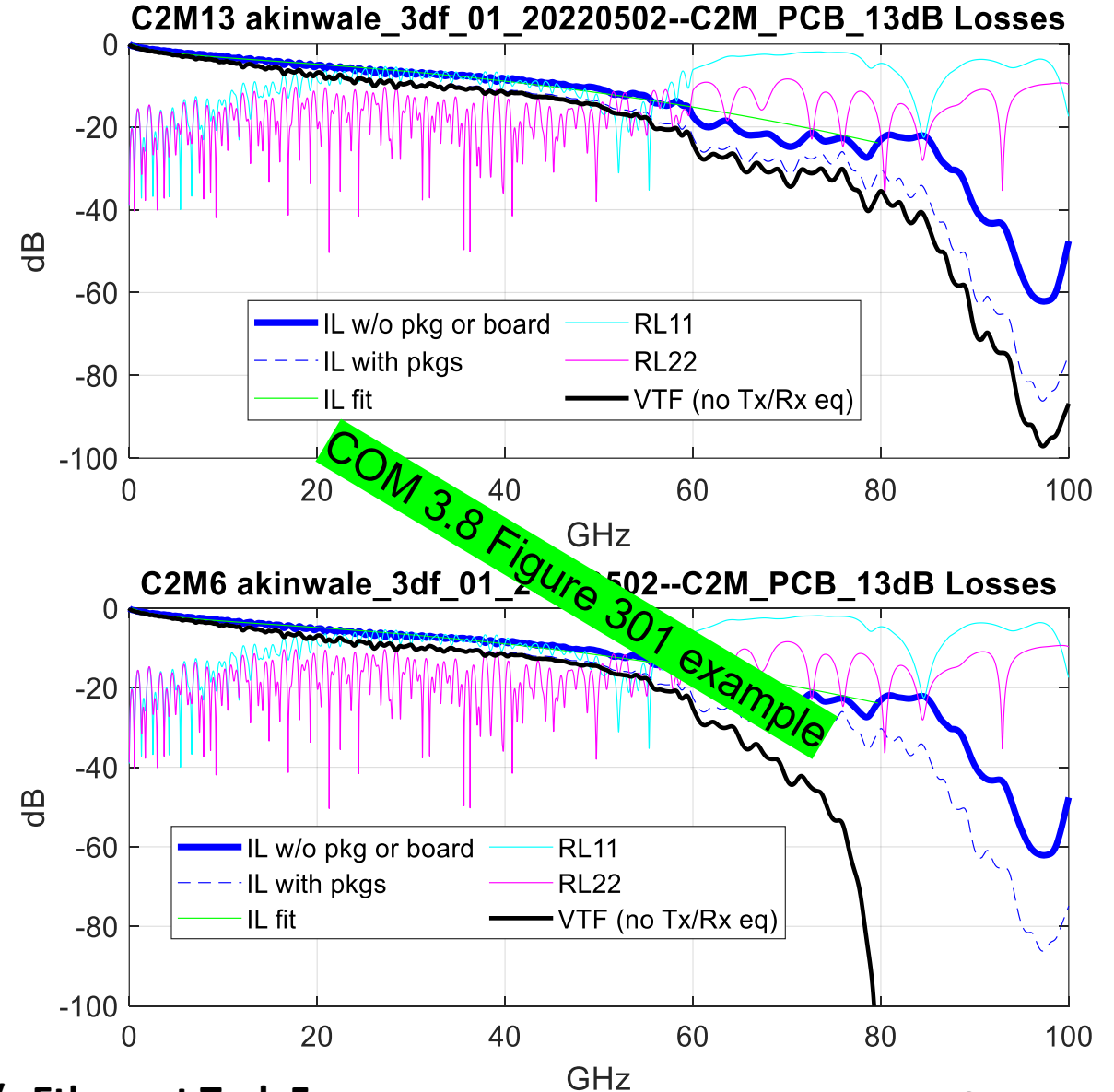
Voltage Measurement Point

Voltage Injection Point

# COM 3.8 Frequency Domain Graph

ADD PLOT OF AN UN-EQUALIZED VOLTAGE TRANSFER FUNCTION (VTF)

- New addition is the VTF curve (black)
  - VTF is equation 93A-19 but not including Tx or Rx equalization
  - $VTF(f) = H_t(f)H_{21}^0(f)H_r(f)$
- Purpose: Assist in channel and specification evaluation



# 200G KR COM similar to li\_3df\_02\_220322

Table 93A-1 parameters			2
Parameter	Setting	Units	Information
f_b	106.25	GBd	
f_min	0.05	GHz	
Delta_f	0.01	GHz	
C_d	[0.4e-4 0.9e-4 1.1e-4 ; 0.4e-4 0.9e-4 1.1e-4]	nF	[TX RX]
L_s	[.13 .15 .14; .13 .15 .14]	nH	[TX RX]
C_b	[.3e-4 .3e-4]	nF	[TX RX]
z_p select	[ 2]		[test cases to run]
z_p (TX)	[15 31; 1.8 1.8]	mm	[test cases]
z_p (NEXT)	[15 29; 1.8 1.8]	mm	[test cases]
z_p (FEXT)	[15 31; 1.8 1.8]	mm	[test cases]
z_p (RX)	[15 29; 1.8 1.8]	mm	[test cases]
C_p	[0.5e-4 0.5e-4]	nF	[TX RX]
R_0	50	Ohm	
R_d	[ 50 50]	Ohm	[TX RX]
A_v	0.408	V	
A_fe	0.408	V	
A_ne	0.608	V	
L	4		
M	32		
filter and Eq			
f_r	0.75	*fb	
c(0)	0.6		min
c(-1)	[-0.34:0.02:0]		[min:step:max]
c(-2)	[0:0.02:0.2]		[min:step:max]
c(-3)	[-0.1:0.02: 0]		[min:step:max]
c(1)	[-0.1:0.02:0]		[min:step:max]
N_b	24	UI	
b_max(1)	0.85		
b_max(2..N_b)	0.3		
b_min(1)	-0.85		
b_min(2..N_b)	-0.3		
g_DC	[-20:1:0]	dB	[min:step:max]
f_z	42.5	GHz	
f_p1	42.5	GHz	
f_p2	106.25	GHz	
g_DC_HP	[-8:1:0]		[min:step:max]
f_HP_PZ	1.0625	GHz	
Raised_Cosine	1	logical	1 is an enabel
Butterworth	0	logical	1 is an enabel
RC_end	79.7E+9	Hz	End of Tukey range
RC_start	42.5E+9	Hz	Begin Tukey range

I/O control		
DIAGNOSTICS	1	logical
DISPLAY_WINDOW	1	logical
CSV_REPORT	1	logical
RESULT_DIR	.\results\200G_kR_{date}\	
SAVE_FIGURES	0	logical
Port Order	[ 1 3 2 4]	
RUNTAG	R200_eval	
COM_CONTRIBUTION	0	logical
Operational		
COM Pass threshold	3	dB
ERL Pass threshold	10.5	dB
DER_0	1.00E-04	
T_r	2.50E-03	ns
FORCE_TR	1	logical
Local Search	2	
TDR and ERL options		
TDR	1	logical
ERL	1	logical
ERL_ONLY	0	logical
TR_TDR	0.01	ns
N	6000	
beta_x	0	
rho_x	0.618	
fixture delay time	[ 0 0 ]	[ port1 port2 ]
TDR_W_TXPKG	0	
N_bx	36	UI
Z_t	50	ohm
Receiver testing		
RX_CALIBRATION	0	logical
Sigma BBN step	5.00E-03	V
Noise, jitter		
sigma_RJ	0.01	UI
A_DD	0.02	UI
eta_0	4.10E-09	V^2/GHz
SNR_TX	33	dB
R_LM	0.95	

Table 93A-3 parameters		
Parameter	Setting	Units
package_tl_gamma0_a1_a2	[0 8.4e-4 1.1e-4]	2.75 dB /in at 56G
package_tl_tau	6.14E-03	ns/mm
package_z_c	[87.5 87.5 ; 92.5 92.5 ]	Ohm
Table 92-12 parameters		
Parameter	Setting	Units
board_tl_gamma0_a1_a2	[0 6.44084e-4 3.6036e-05]	1.5 dbpi at 56G
board_tl_tau	0.00579	ns/mm
board_Z_c	100	Ohm
z_bp (TX)	40	mm
z_bp (NEXT)	40	mm
z_bp (FEXT)	40	mm
z_bp (RX)	40	mm
C_0	[0.2e-4]	nF
C_1	[0.1e-4]	nF
Include PCB	0	logical
Floating Tap Control		
N_bg	3	0 1 2 or 3 groups
N_bf	6	taps per group
N_f	60	UI span for floating taps
bmaxg	0.2	max DFE value for floating taps
B_float_RSS_MAX	0.2	rss tail tap limit
N_tail_start	25	(UI) start of tail taps limit
ICN parameters		
f_v	0.890	*Fb
f_f	0.890	*Fb
f_n	0.890	*Fb
f_2	79.688	GHz
A_ft	0.600	V
A_nt	0.600	V

This was used for comparative analysis and is not a proposal per se.

# KR analysis Used Available Files

- ❑ Strategy: consider relative comparisons
- ❑ Start with 9 channels from mellitz\_3df\_elec\_01\_220502

# Proto-type Grade KR channels

mellitz\_3df\_elec\_01\_220502 (36 channels w/o crosstalk)

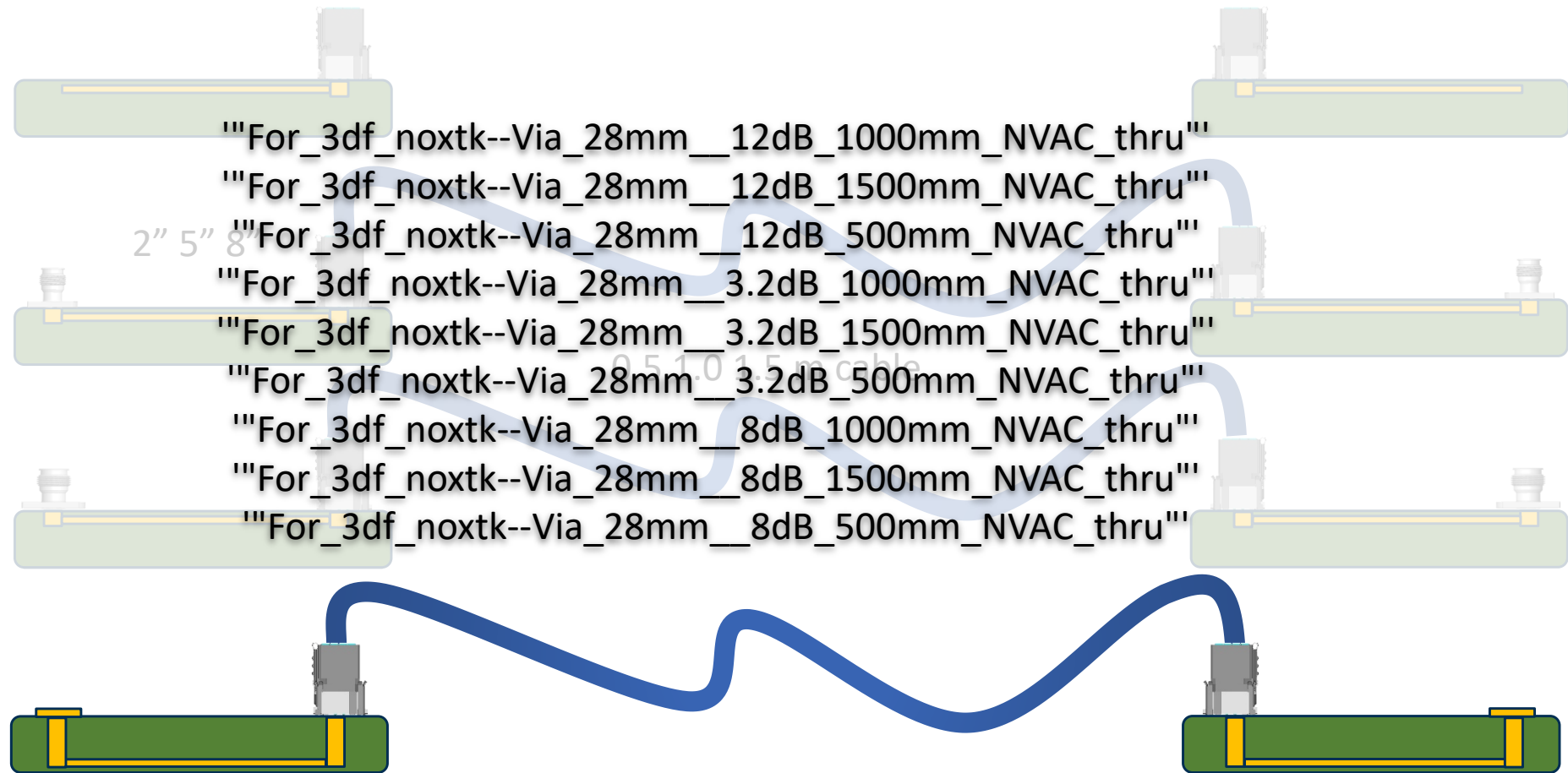
End of  
line test  
point

1.0 mm  
"SMA"

TPO

1.85 mm  
"SMA"

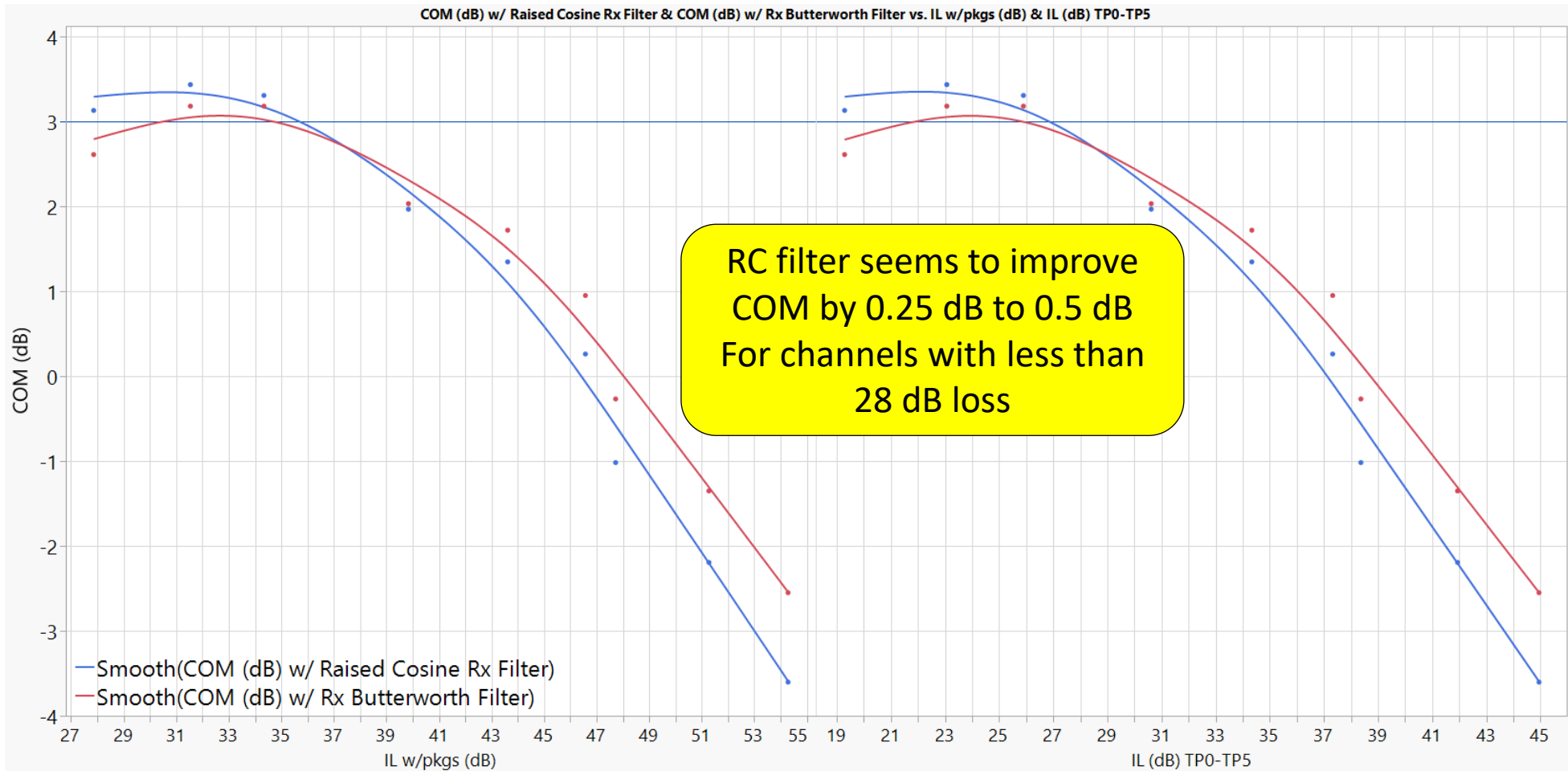
Layer 28  
via with  
break out



TP5

# COM Comparison Between RCF and BWF

TP0/TP5 LAYER 11 BOARD VIA



# C2M files

Posted 0.3df C2M files: Crosstalk is used

- ❑ rabinovich\_3df\_022422:  
KEY\_C2M\_200G\_120G\_2p5HCB\_022422\_Thru.s4p
- ❑ rabinovich\_3df\_022422:  
KEY\_C2M\_200G\_120G\_4p0HCB\_022422\_Thru.s4p
- ❑ akinwale\_3df\_01\_20220502: C2M\_PCB\_10dB.s4p
- ❑ akinwale\_3df\_01\_20220502: C2M\_PCB\_11dB.s4p
- ❑ akinwale\_3df\_01\_20220502: C2M\_PCB\_12dB.s4p
- ❑ akinwale\_3df\_01\_20220502: C2M\_PCB\_13dB.s4p

# KR vs C2M experiment differences

- ❑ Raised cosine bandwidth
  - KR: RC\_Start is defaulted to  $f_b/2$
  - C2M: RC\_Start is defaulted to  $f_b/2.5$
  - RC\_end is defaulted to  $f_b * f_r$
- ❑ C2M Comparison uses VEC and EH between RCF (raised cosine filter) and BWF (Butterworth filter), not COM
- ❑ 2 C2M Configuration templates
  - Aggressive
    - 3 groups of 6 floating taps
    - Higher SNR\_Tx: 34 dB
    - Higher DER0: 5e-5
  - Less Aggressive
    - no floating taps
    - lower SNR\_Tx: 32.5 dB
    - lower DER0 1e-5



# Less Aggressive C2M Configuration Template

Table 93A-1 parameters			
Parameter	Setting	Units	Information
f_b	106.25	GBd	
f_min	0.05	GHz	
Delta_f	0.01	GHz	
C_d	[0.4e-4 0.9e-4 1.1e-4 ;0 0 0 ]	nF	[TX RX]
L_s	[.12 .15 .14 ;0 0 0 ]	nH	[TX RX]
C_b	[.3e-4 0 ]	nF	[TX RX]
z_p select	[ 1 2 ]		[test cases to run]
z_p (TX)	[15 31; 1.8 1.8]	mm	[test cases]
z_p (NEXT)	[0 0; 0 0]	mm	[test cases]
z_p (FEXT)	[15 31; 1.8 1.8]	mm	[test cases]
z_p (RX)	[0 0; 0 0]	mm	[test cases]
C_p	[0.4e-4 0]	nF	[TX RX]
R_0	50	Ohm	
R_d	[ 50 50]	Ohm	[TX RX]
A_v	0.408	V	vp/vf=
A_fe	0.408	V	vp/vf=
A_ne	0.608	V	
L	4		
M	32		
filter and Eq			
f_r	0.75	*fb	
c(0)	0.65		min
c(-1)	[-0.2:0.02:0]		[min:step:max]
c(-2)	[0:.02:0.1]		[min:step:max]
c(-3)	[-0.1:.02:0]		[min:step:max]
c(1)	[-0.2:0.02:0]		[min:step:max]
N_b	8	UI	
b_max(1)	0.85		As/dffe1
b_max(2..N_b)	0.15		As/dfe2..N_b
b_min(1)	0		As/dffe1
b_min(2..N_b)	-0.15		As/dfe2..N_b
g_DC	[-13:1:0]	dB	[min:step:max]
f_z	42.5	GHz	
f_p1	42.5	GHz	
f_p2	106.25	GHz	
g_DC_HP	[-6:1:0]		[min:step:max]
f_HP_PZ	1.0625	GHz	
Receiver testing			
RX_CALIBRATION	0	logical	
Sigma BBN step	5.00E-03	V	
Raised_Cosine	0	logical	1 is an enable
Butterworth	1	logical	1 is an enable

I/O control		
DIAGNOSTICS	1	logical
DISPLAY_WINDOW	1	logical
CSV_REPORT	1	logical
RESULT_DIR	.\results\c2m106_{date}\	
SAVE_FIGURES	0	logical
Port Order	[ 1 3 2 4]	
RUNTAG	C2M TP1a	
COM_CONTRIBUTION	0	logical
Operational		
ERL Pass threshold	10	dB
VEC Pass threshold	12.5	db
DER_0	1.00E-05	
T_r	2.35E-03	ns
FORCE_TR	1	logical
Min_VEO_Test	1	mV
PHY_type	C2M	
EH_min	10	Value
EH_max	1000	Value
T_0	50	mUI
samples_for_C2M	100	samples/UI
Dynamic TXFFE	1	
FloatingDFE_Development	1	
EW	1	
TDR and ERL options		
TDR	1	logical
ERL	1	logical
ERL_ONLY	0	logical
TR_TDR	0.01	ns
N	6000	
TDR_Butterworth	1	logical
beta_x	0	
rho_x	0.618	
TDR_W_TXPKG	0	
N_bx	8	UI
fixture delay time	[ 0 0.2e-9 ]	
Tukey_Window	1	
Noise, jitter		
sigma_RJ	0.01	UI
A_DD	0.02	UI
eta_0	2.05E-08	V^2/GHz
SNR_TX	32.5	dB
R_LM	0.95	

Table 93A-3 parameters		
Parameter	Setting	Units
package_tl_gamma0_a1_a2	[0 8.4e-4 1.1e-4]	2.75 dB/in at 56G
package_tl_tau	6.14E-03	ns/mm
package_Z_c	[87.5 87.5 ; 92.5 92.5 ]	Ohm
Parameter Setting		
board_tl_gamma0_a1_a2	[0 6.44084e-4 3.6036e-05]	1.5 db/in @ 56G
board_tl_tau	5.790E-03	ns/mm
board_Z_c	100	Ohm
z_bp (TX)	50	mm
z_bp (NEXT)	0	mm
z_bp (FEXT)	50	mm
z_bp (RX)	0	mm
C_0	[0.2e-4 0]	nF
C_1	[0.2e-4 0]	nF
Include PCB	0	logical
Seleions (rectangle, gaussian,dual_rayleigh,triangle		
Histogram_Window_Weight	gaussian	
QL	2.5	
ICN parameters		
f_v	0.278	Fb
f_f	0.278	Fb
f_n	0.278	Fb
f_2	79.688	GHz
A_ft	0.450	V
A_nt	0.450	V
Floating Tap Control		
N_bg	0	0 1 2 or 3 groups
N_bf	6	taps per group
N_f	64	span for floating tap
bmaxg	0.05	DfE value for floating
B_float_RSS_MAX	0.02	rss tail tap limit
N_tail_start	9	l) start of tail taps lin

# Aggressive C2M Configuration Template

Table 93A-1 parameters			
Parameter	Setting	Units	Information
f_b	106.25	Gbd	
f_min	0.05	GHz	
Delta_f	0.01	GHz	
C_d	[0.4e-4 0.9e-4 1.1e-4;0 0 0]	nF	[TX RX]
L_s	[.12 .15 .14; 0 0 0]	nH	[TX RX]
C_b	[.3e-4 0]	nF	[TX RX]
z_p_select	[1 2]		[test cases to run]
z_p (TX)	[15 31; 1.8 1.8]	mm	[test cases]
z_p (NEXT)	[0 0; 0 0]	mm	[test cases]
z_p (FEXT)	[15 31; 1.8 1.8]	mm	[test cases]
z_p (RX)	[0 0; 0 0]	mm	[test cases]
C_p	[0.4e-4 0]	nF	[TX RX]
R_0	50	Ohm	
R_d	[50 50]	Ohm	[TX RX]
A_v	0.408	V	vp/vf=
A_fe	0.408	V	vp/vf=
A_ne	0.608	V	
L	4		
M	32		
filter and Eq			
f_r	0.75	*fb	
c(0)	0.65		min
c(-1)	[-0.2:0.02:0]		[min:step:max]
c(-2)	[0:.02:0.1]		[min:step:max]
c(-3)	[-0.1:.02:0]		[min:step:max]
c(1)	[-0.2:0.02:0]		[min:step:max]
N_b	8	UI	
b_max(1)	0.85		As/dffe1
b_max(2..N_b)	0.15		As/dfe2..N_b
b_min(1)	0		As/dffe1
b_min(2..N_b)	-0.15		As/dfe2..N_b
g_DC	[-13:1:0]	dB	[min:step:max]
f_z	42.5	GHz	
f_p1	42.5	GHz	
f_p2	106.25	GHz	
g_DC_HP	[-6:1:0]		[min:step:max]
f_HP_PZ	1.0625	GHz	
Receiver testing			
RX_CALIBRATION	0	logical	
Sigma BBN step	5.00E-03	V	
Raised_Cosine	0	logical	1 is an enable
Butterworth	1	logical	1 is an enable

I/O control		
DIAGNOSTICS	1	logical
DISPLAY_WINDOW	1	logical
CSV_REPORT	1	logical
RESULT_DIR	.\results\c2m106_{date}\	
SAVE_FIGURES	0	logical
Port Order	[1 3 2 4]	
RUNTAG	C2M TP1a	
COM_CONTRIBUTION	0	logical
Operational		
ERL Pass threshold	10	dB
VEC Pass threshold	12.5	db
DER_0	5.00E-05	
T_r	2.35E-03	ns
FORCE_TR	1	logical
Min_VEO Test	1	mV
PHY_type	C2M	
EH_min	10	Value
EH_max	1000	Value
T_O	50	mUI
samples_for_C2M	100	samples/UI
Dynamic TXFFE	1	
FloatingDFE_Development	1	
EW	1	
TDR and ERL options		
TDR	1	logical
ERL	1	logical
ERL_ONLY	0	logical
TR_TDR	0.01	ns
N	6000	
TDR Butterworth	1	logical
beta_x	0	
rho_x	0.618	
TDR_W_TXPKG	0	
N_bx	8	UI
fixture delay time	[0 0.2e-9]	
Tukey_Window	1	
Noise, jitter		
sigma_RJ	0.01	UI
A_DD	0.02	UI
eta_0	2.05E-09	V^2/GHz
SNR_TX	34	dB
R_LM	0.95	

Table 93A-3 parameters		
Parameter	Setting	Units
package_tl_gamma0_a1_a2	[0 8.4e-4 1.1e-4]	2.75 dB/in at 56G
package_tl_tau	6.14E-03	ns/mm
package_Z_c	[87.5 87.5 ; 92.5 92.5 ]	Ohm
Seletions (rectangle, gaussian,dual_rayleigh,triangle		
board_tl_gamma0_a1_a2	[0 6.44084e-4 3.6036e-05]	1.5 db/in @ 56G
board_tl_tau	5.790E-03	ns/mm
board_Z_c	100	Ohm
z_bp (TX)	125	mm
z_bp (NEXT)	0	mm
z_bp (FEXT)	125	mm
z_bp (RX)	0	mm
C_0	[0.2e-4 0]	nF
C_1	[0.2e-4 0]	nF
Include PCB	0	logical

Seletions (rectangle, gaussian,dual_rayleigh,triangle		
Histogram_Window_Weight	gaussian	
QL	2.5	

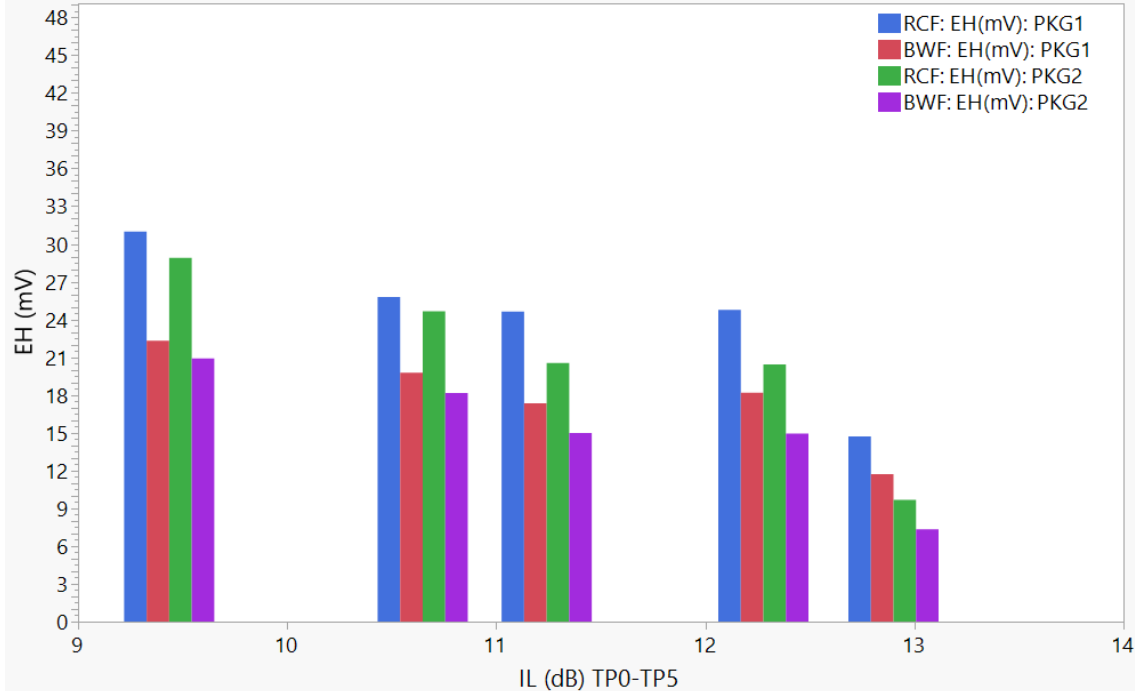
ICN parameters		
f_v	0.278	Fb
f_f	0.278	Fb
f_n	0.278	Fb
f_2	79.688	GHz
A_ft	0.450	V
A_nt	0.450	V

Floating Tap Control		
N_bg	6	0 1 2 or 3 groups
N_bf	3	taps per group
N_f	64	UI span for floating taps
bmaxg	0.2	max DFE value for floating
B_float_RSS_MAX	0.1	rss tail tap limit
N_tail_start	9	(UI) start of tail taps limit

# EH improves using RCF

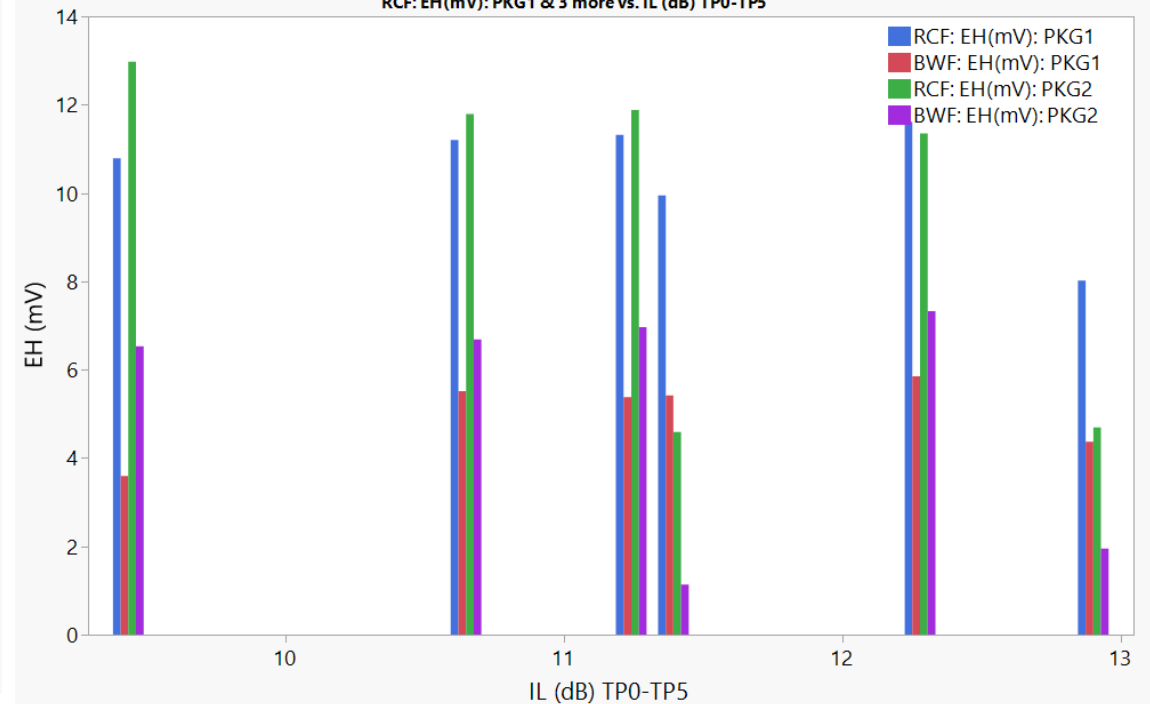
THE 2<sup>ND</sup> AND 4<sup>TH</sup> BARS ARE BWF AND WORSE EH

RCF: EH(mV): PKG1 & 3 more vs. IL (dB) TP0-TP5



Aggressive C2M Configuration

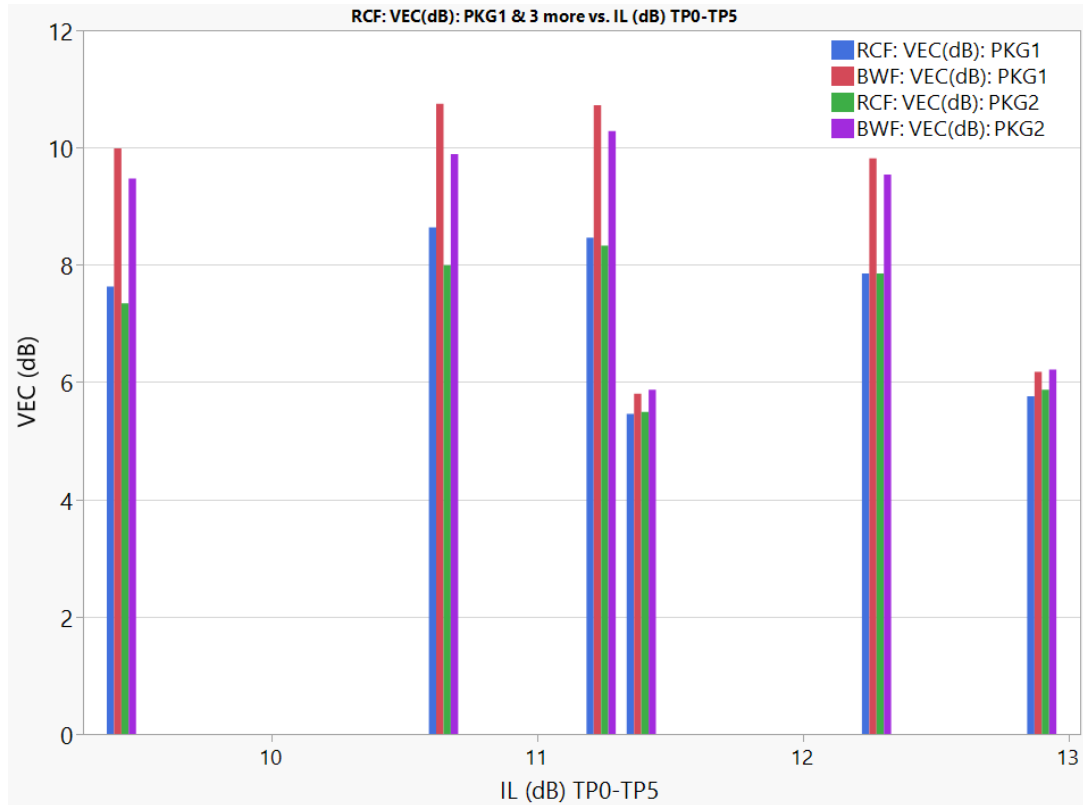
RCF: EH(mV): PKG1 & 3 more vs. IL (dB) TP0-TP5



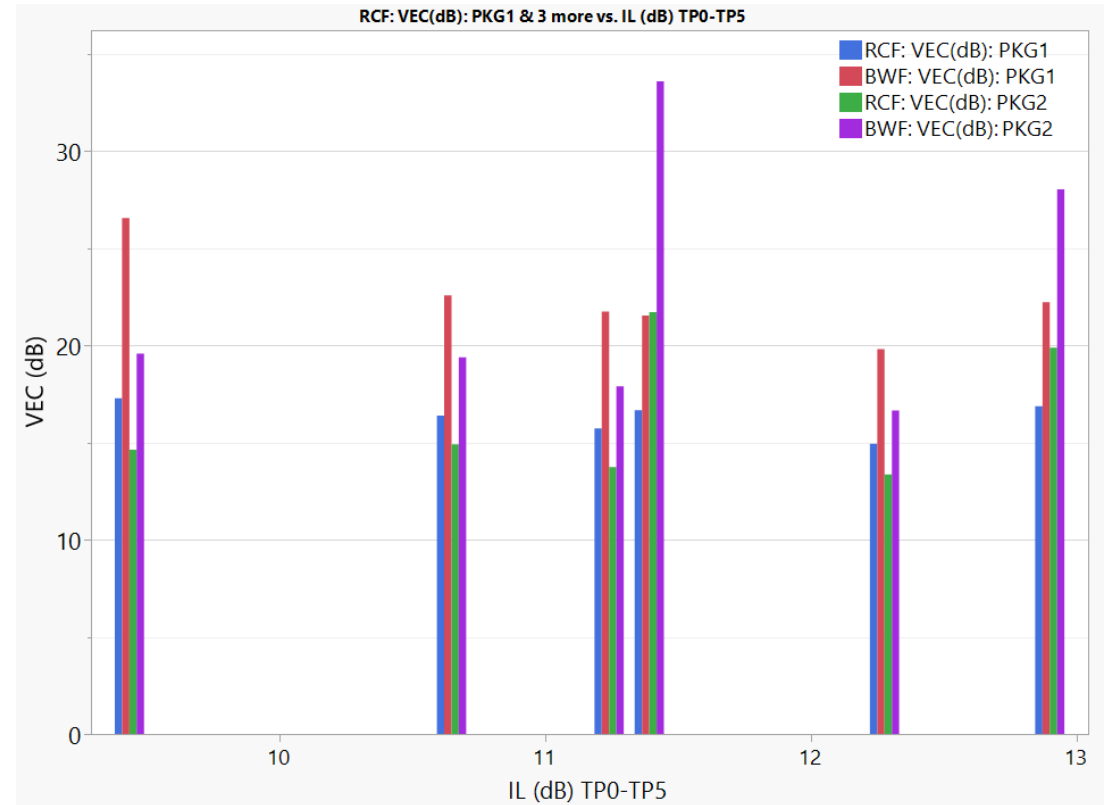
Less Aggressive C2M Configuration

# VEC improves using RCF

THE 2<sup>ND</sup> AND 4<sup>TH</sup> BARS ARE BWF AND WORSE VEC



Aggressive C2M Configuration

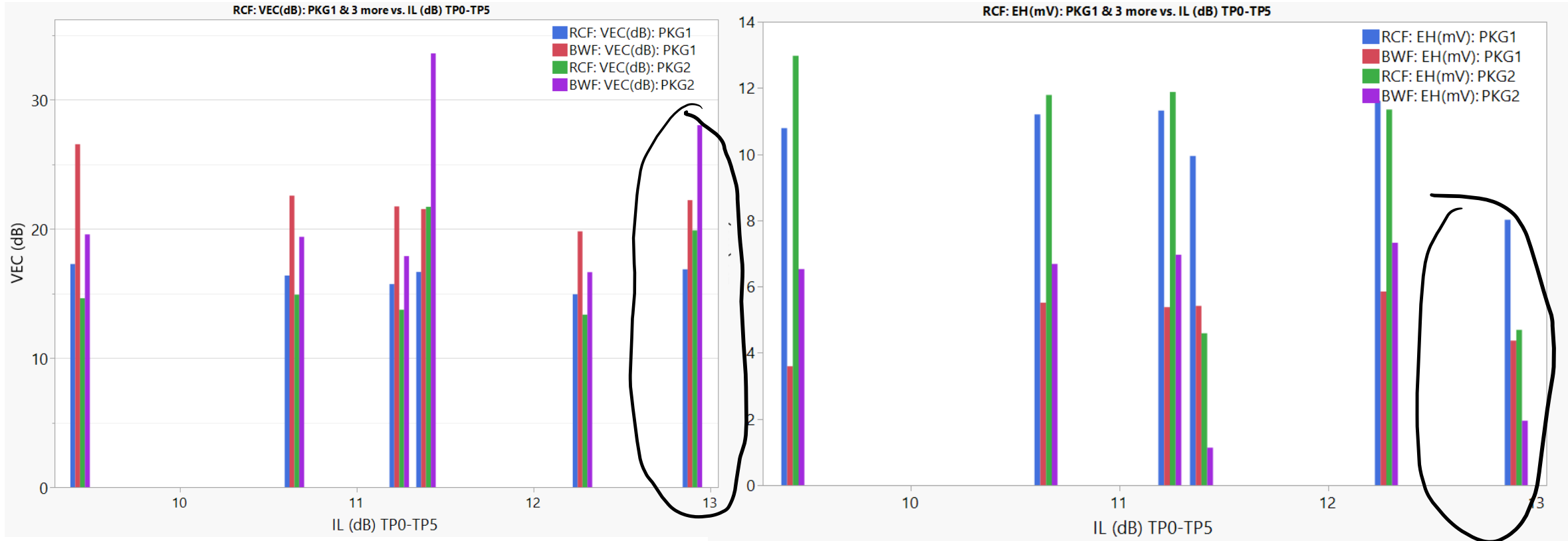


Less Aggressive C2M Configuration

# One more experiment

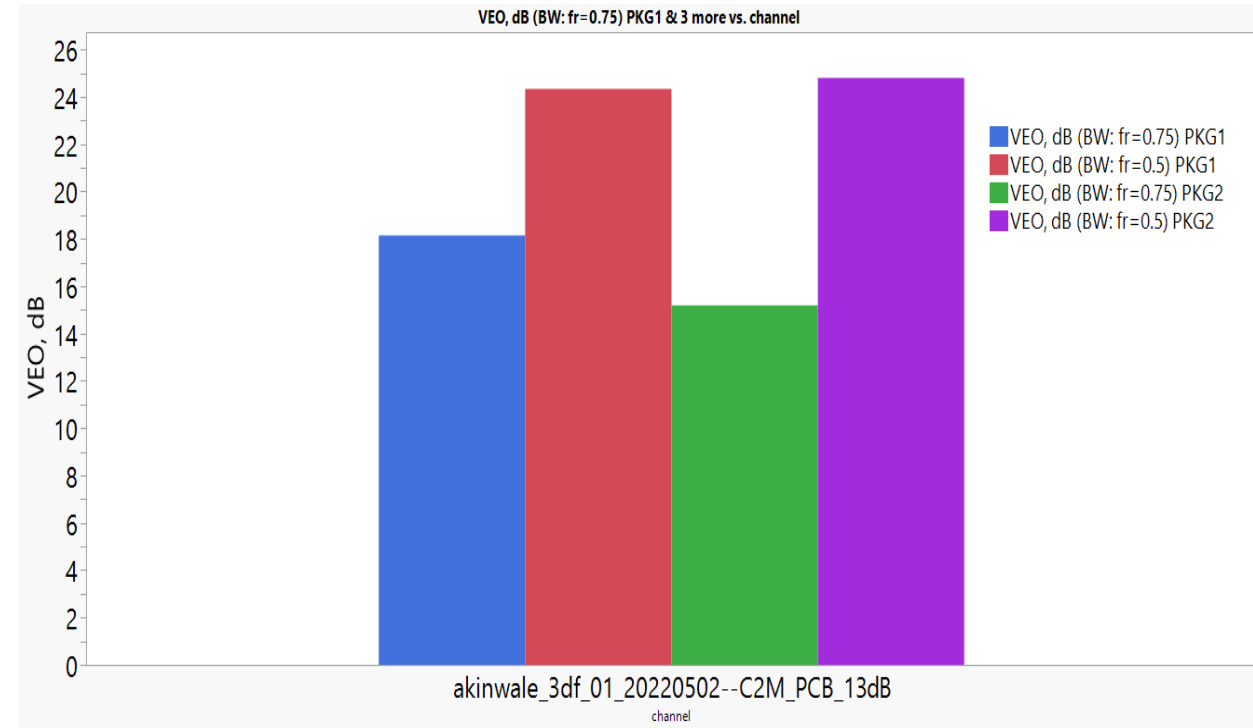
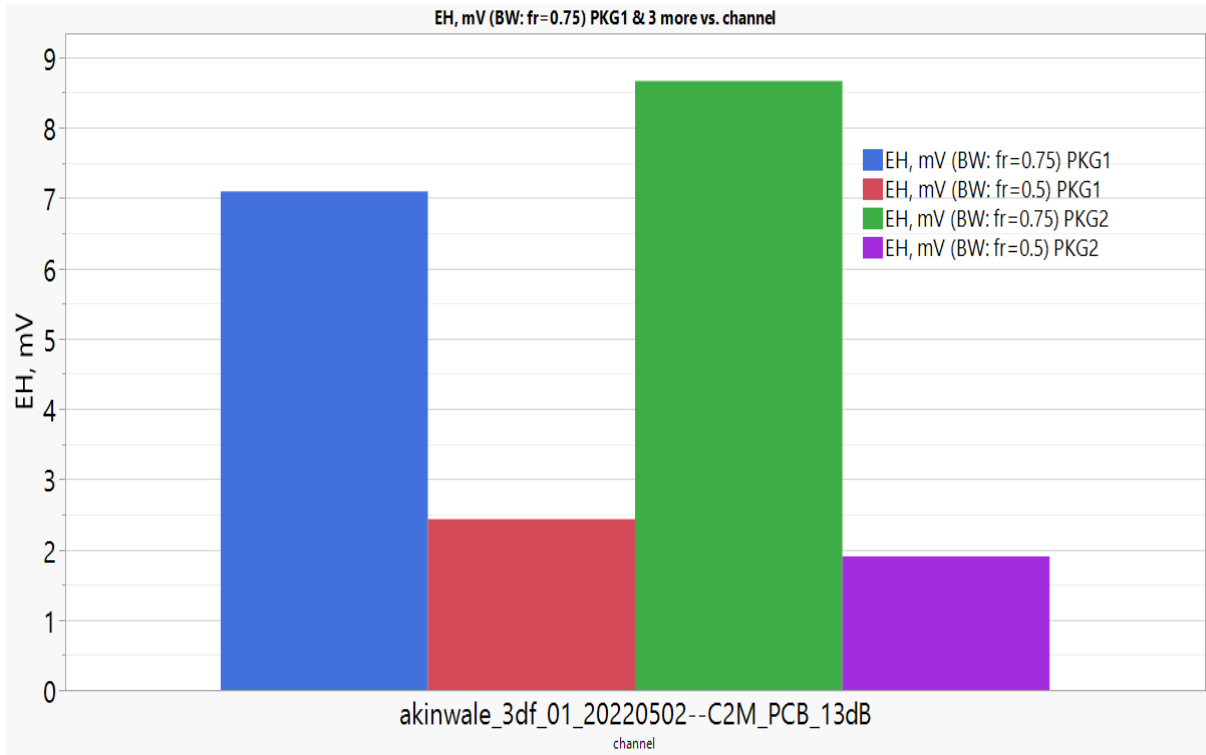
SELECT THE 13 DB CHANNEL

## Less Aggressive C2M Configuration



# Reduce BWF Bandwidth ( $f_r$ ) from $0.75f_b$ to $0.5f_b$

THE 2<sup>ND</sup> AND 4<sup>TH</sup> BARS ARE BWF AND WORSE VEC AND EH



# Summary

- ❑ A raised cosine reference receive filter can improve 200 G performance
  - Compared to the Butterworth filter used in COM computations
- ❑ More work may be needed to refine receiver filter parameters
  - Especially with more published channels.
- ❑ A raised cosine filter may alleviate measurement concerns
- ❑ Need to explore other issues resulting from specifying a raised cosine reference receive filter

# Thank You!