

Practical C2M Loss Limit

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IEEE 802.3dJ Plenary Meeting

Montreal

July 15, 2024

Overview

- COM settings and configurations
- Highlights of Kareti and Weaver channels
- COM results by adding PCB trace
- Module plug losses
- C2M limits
- Summary.

COM Key Settings

- ❑ **Analysis is preliminary based on recently released COM 4.6Beta4**
 - All results with MMSE local search taking ~5 min each by constraining CTLE and TX FFE tap ranges
- ❑ **Key COM parameters**
 - TX FFE configuration: 2 pre taps with one post, for configuration investigated pre/post taps were all 0
 - ASIC 45 mm Package B (high loss)
 - CDR package 8 mm
- ❑ **COM equalizer as adopted in [lusted 3dj 01a 2406](#) (items in blue below indicates parameters adopted by lusted contribution)**
 - $\text{Eta0}=1.0\text{E-}8$
 - $A_v=A_{fe}=0.413$, $A_{ne}=0.45$
 - RX FFE 6 pre-cursors, 8 post cursors, 2 banks of 4T floating with 50 UI span
 - COM limit 3 dB
 - $\text{DER0}=2\text{E-}5$
 - $g_{DC}\leq 5$ dB with $g_{DC_HP}\leq 5$ dB, total CTLE gain was ~ 6 dB
 - DFE max tap =0.75 (did not reach max for any of the cases).

COM Config File

Table 93A-1 parameters			
Parameter	Setting	Units	Information
F_b	106.25	GBd	
F_min	0.05	GHz	
Delta_f	0.01	GHz	
C_d	[0.4e-4 0.9e-4 1.1e-4 0.4e-4 0.9e-4 1.1e-4]	nF	[TX RX]
L_s	[0.13 0.15 0.16; 0.13 0.15 0.14]	nH	[TX RX]
C_b	[0.3e-4 0.3e-4]	nF	[TX RX]
R_d	[46.25 46.25]	Ohm	[TX RX]
R_0	50	Ohm	
PKG_NAME	PKG_HR_CLASSB_PKG_Module		TX RX
A_v	0.413	V	rqd syntax
A_fe	0.413	V	rqd syntax
A_ne	0.45	V	rqd syntax
L	4		
M	32		
Filter and Eq			
f_r	0.565		*fb
c(0)	0.65		min
c(-1)	[-0.2; 0.02; 0]		[min; step; max]
c(-2)	[0; 0.2; 0.1]		[min; step; max]
c(-3)	0		[min; step; max]
c(-4)	0		[min; step; max]
c(1)	0		[min; step; max]
N_b	1	UI	
b_max(1)	0.75		As/dfe1
b_max(2..N_b)	0.3		As/dfe2..N_b
b_min(1)	0		As/dfe1
b_min(2..N_b)	-0.15		As/dfe2..N_b
g_DC	[-5; 1; 0]	dB	[min; step; max]
f_z	42.50	GHz	
f_p1	42.50	GHz	
f_p2	106.25	GHz	
g_DC_HP	[-5; 1; 0]	GHz	[min; step; max]
f_HP_PZ	1.328125	GHz	
Butterworth	1	logical	include in fr

Table 93A-3 parameters			
Parameter	Setting	Units	Information
ckage_tl_gamma0_a1	[0.0005 0.00089 0.0002]		
package_tl_tau	0.006141	ns/mm	
package_z_c	[87.5 87.5; 92.5 92.5; 100 100; 100 100]	Ohm	
R_d	[46.25 46.25]	Ohm	[TX RX]
z_p(TX)	[12 24 30 45; 1.81 81 81.8; 0.000; 0.000]	mm	[test cases]
z_p(NEXT)	[12 24 30 45; 1.81 81 81.8; 0.000; 0.000]	mm	[test cases]
z_p(FEXT)	[12 24 30 45; 1.81 81 81.8; 0.000; 0.000]	mm	[test cases]
z_p(RX)	[12 24 30 45; 1.81 81 81.8; 0.000; 0.000]	mm	[test cases]
C_p	[0.4e-4 0.4e-4]	nF	[TX RX]
A_v	0.413	V	Vf=0.400
A_fe	0.413	V	Vf=0.399
A_ne	0.45	V	Vf=0.400
.END			

Table 93A-3 parameters			
Parameter	Setting	Units	Information
ckage_tl_gamma0_a1	[0.0005 0.00065 0.000293]		
package_tl_tau	0.006141	ns/mm	
package_z_c	[87.5 87.5; 95 95; 100 100; 78 78]	Ohm	
R_d	[46.25 46.25]	Ohm	[TX RX]
z_p(TX)	[12 24 30 45; 2.22 2; 1.31 31 31.3; 1.5 1.5 1.5 1.5]	mm	[test cases]
z_p(NEXT)	[12 24 30 45; 2.22 2; 1.31 31 31.3; 1.5 1.5 1.5 1.5]	mm	[test cases]
z_p(FEXT)	[12 24 30 45; 2.22 2; 1.31 31 31.3; 1.5 1.5 1.5 1.5]	mm	[test cases]
z_p(RX)	[12 24 30 45; 2.22 2; 1.31 31 31.3; 1.5 1.5 1.5 1.5]	mm	[test cases]
C_p	[0.4e-4 0.4e-4]	nF	[TX RX]
A_v	0.413	V	Vf=0.400
A_fe	0.413	V	Vf=0.399
A_ne	0.45	V	Vf=0.400
.END			

Table 93A-3 parameters			
Parameter	Setting	Units	Information
ckage_tl_gamma0_a1	[0.0005 0.00089 0.0002]		
package_tl_tau	0.006141	ns/mm	
package_z_c	[87.5 87.5; 95 95; 100 100; 100 100]	Ohm	
R_d	[46.25 46.25]	Ohm	[TX RX]
z_p(TX)	[8888; 0.000; 0.000; 0.000]	mm	[test cases]
z_p(NEXT)	[8888; 0.000; 0.000; 0.000]	mm	[test cases]
z_p(FEXT)	[8888; 0.000; 0.000; 0.000]	mm	[test cases]
z_p(RX)	[8888; 0.000; 0.000; 0.000]	mm	[test cases]
C_p	[0.4e-4 0.4e-4]	nF	[TX RX]
A_v	[0.4057 0.4057 0.4057 0.4057]	V	Vf=0.400
A_fe	[0.4057 0.4057 0.4057 0.4057]	V	Vf=0.399
A_ne	[0.45 0.45 0.45 0.45]	V	Vf=0.400
.END			

I/O control		
DIAGNOSTICS	1	logical
DISPLAY_WINDOW	1	logical
CSV_REPORT	0	logical
RESULT_DIR	.\results\C2M_(date)\	
SAVE_FIGURES	0	logical
Print Order	[1 3 2 4]	
RUNTAG	C2M7P1a_COM_model	
COM_CONTRIBUTION	1	logical
Operational	1	
ERL Pass threshold	10	dB
COM Pass threshold	3	dB
VEC Pass threshold	10.69073041	
DER_0	2.00E-05	
T_r	4.00E-03	ns
FORCE_TR	1	logical
Min_VEO_Test	0	mV
PMW_type	C2M	
T_0	50	mUI
samples_for_C2M	100	samples/UI
EW	0	
MLSE	0	
ts_anchor	1	
sample_adjustment	[-12 12]	
Local Search	2	
FFE_OPT_METHOD	MMSE	FV/LMS or MMSE
num_ul_RXFF_noise	1024	

Noise, jitter		
sigma_RJ	0.01	UI
A_DD	0.02	V ² /GHz
eta_0	1.00E-08	dB
SNR_TX	33.5	
R_LM	0.95	

baseline	
new	
relevant for RxFFE	
adjusted in experiment	

59.03	
59.03	
106.25	

Table 93A-3 parameters			
Parameter	Setting	Units	Information
package_tl_gamma0_a1_a2	[5e-4 0.00065 0.0003]		rqd syntax
package_tl_tau	0.006141	ns/mm	rqd syntax
package_z_c	[92 92; 70 70; 80 80; 100 100]	Ohm	rqd syntax
z_p(select)	[4]		rqd syntax
z_p(TX)	[8 24 30 45; 1.1 1.1; 1.1 1.1; 0.5 0.5 0.5 0.5]	mm	rqd syntax
z_p(NEXT)	[8 8 8 8; 0.000; 0.000; 0.000]	mm	rqd syntax
z_p(FEXT)	[8 24 30 45; 1.1 1.1; 1.1 1.1; 0.5 0.5 0.5 0.5]	mm	rqd syntax
z_p(RX)	[8 8 8 8; 0.000; 0.000; 0.000]	mm	rqd syntax
C_p	[0.4e-4 0.4e-4]	nF	rqd syntax
Floating Tap Control			
N_bg	2		0 1 2 or 3 groups
N_bf	4		taps per group
N_f	50		UI span for floating taps
bmaxg	0.2		max DFE value for floating taps
B_float_RSS_MAX	0.1		rss tail tap limit
N_tail_start	9		[UI] start of tail taps limit
Filter: Rx FFE			
ffe_pre_tap_len	5		UI
ffe_post_tap_len	8		UI
ffe_pre_tap1_max	0.7		(normalized)
ffe_post_tap1_max	0.7		(normalized)
ffe_tapn_max	0.7		(normalized)
TDRand ERL options			
TDR	1		logical
ERL	1		logical
ERL_ONLY	0		ns
TR_TDR	0.005		
N	1600		logical
TDR_Butterworth	1		
beta_x	0		
rho_x	0.618		
TDR_W_TXPKG	0		
N_bx	20		UI
fixture delay time	[0 0]		
Tukey_Window	1		

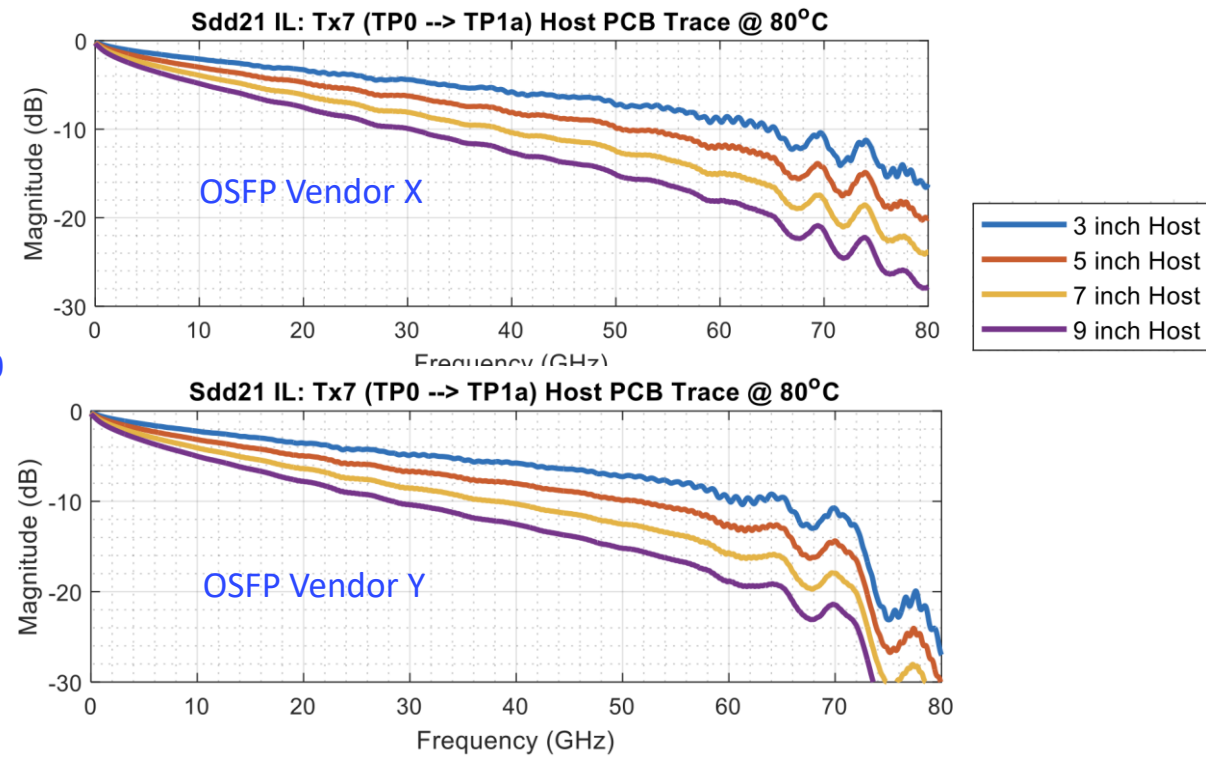
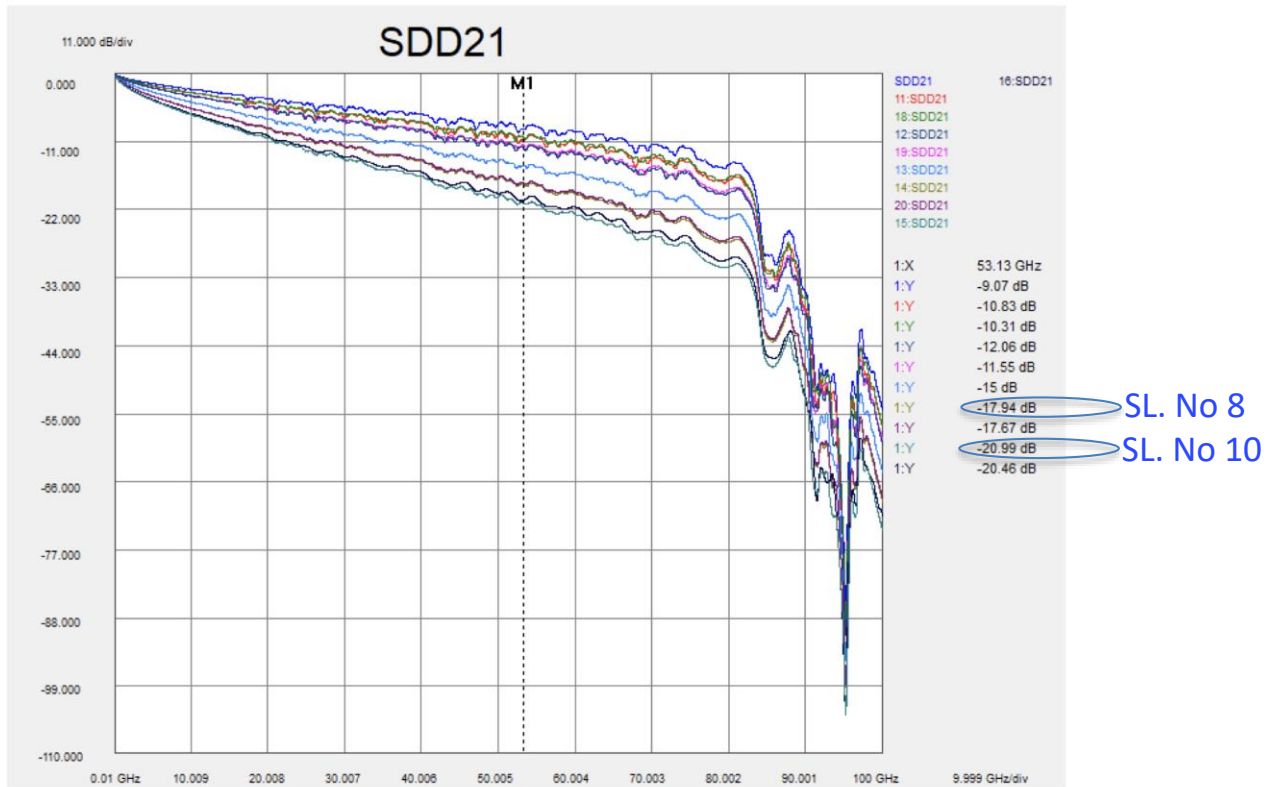
SAVE_CONFIG2MAT		
Parameter	Setting	Information
RX_CALIBRATION	0	Receiver testing
Sigma BBN step	5.00E-03	
ICN parameters		
f_v	0.588	Fb
f_f	0.278	Fb
f_n	0.278	Fb
f_2	60.031	GHz
A_ft	0.450	V
A_nt	0.450	V

Parameter Setting		
board_tl_gamma0_a1_a2	[0.6 44084e-4 3.6036e-05]	1.4 db/m @ 53.125G
board_tl_tau	5.790E-03	ns/mm
board_z_c	95	Ohm
z_bp(TX)	100	mm
z_bp(NEXT)	100	mm
z_bp(RX)	100	mm
C_0	[0 0]	nF
C_1	[0 0]	nF
Include PCB	0	logical

Selections (rectangle, gaussian, dual, rayleigh, triangle)		
Histogram_Window_Weight	gaussian	selection
Qr	0.02	UI

Channels for This Study

- [Kareti](#) SL. No 8 and 10 channels higher loss used for the study
- [Weaver](#) 9" OSFP channels vendor X and Y used for the study



Highlighted Channel Parameters for This Study

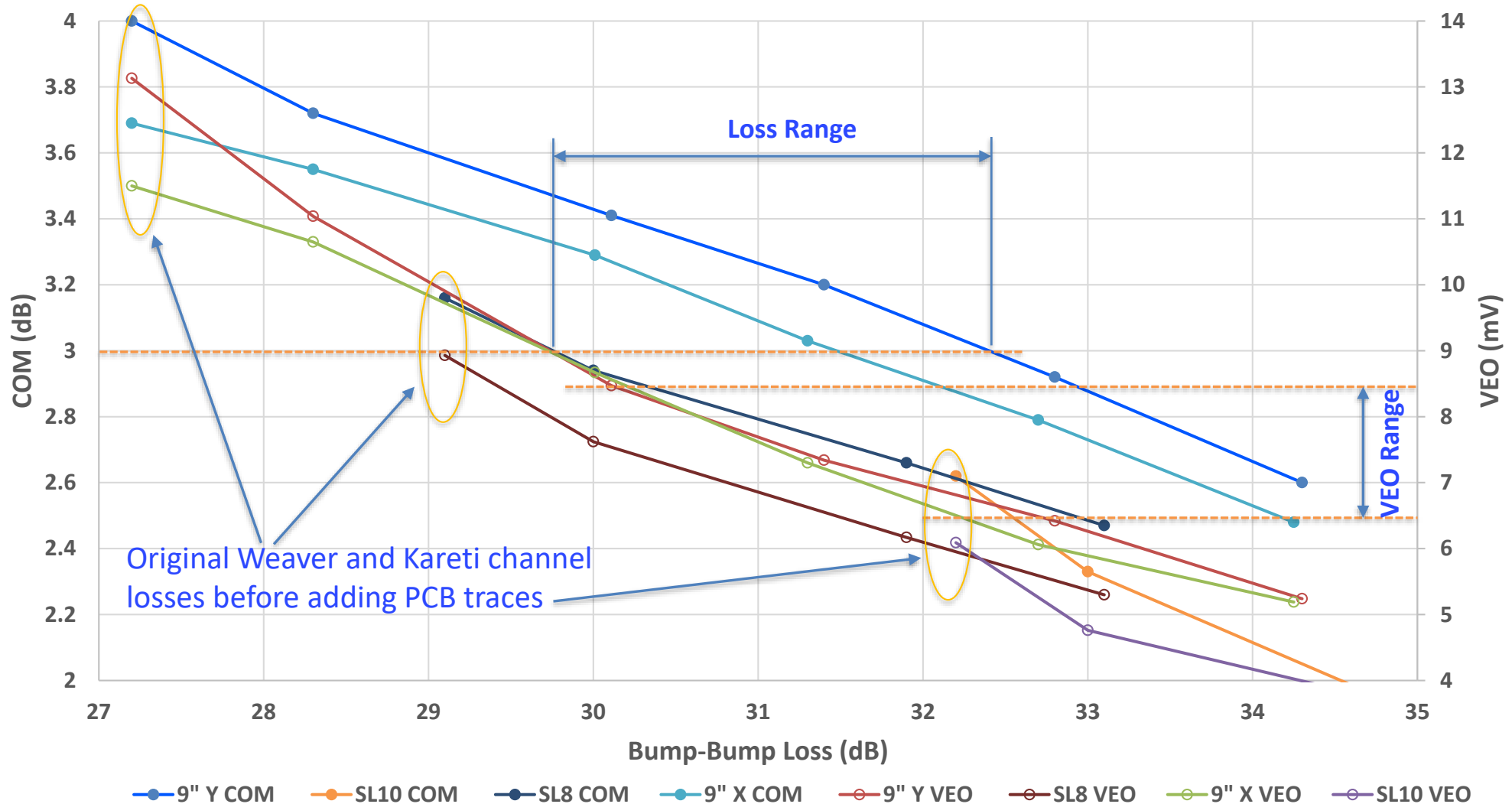
□ Key difference between Kareti and Weaver channels are:

- FOM ILD is much higher on Kareti channels
- ICN is much higher on the Weaver OSFP vendor X channel.

Channel	Trace Length (in)	Channel IL (dB)	ICN (mV)	FOM ILD	ERL11	ERL22	IL b-b with PKG B 30 mm+8mm CDR (dB)	IL b-b with PKG B 45 mm+8mm CDR (dB)
Kareti SL No 8	Unknown	17.9	1.37	0.147	16.8	15.9	26.4	29.1
Kareti SL No 10	Unknown	21.2	1.12	0.147	17.2	16.1	29.5	32.2
Weaver Vendor "X" OSFP Tx7	9	15.7	1.83	0.080	21.5	15.3	24.5	27.1
Weaver Vendor "Y" OSFP Tx7	9	16.1	1.03	0.074	21.8	15.8	24.6	27.2

COM and VEO as Function of Loss

On Weaver 9" vendor Y OSFP (lower ICN) 32.5 dB loss can be supported but on Kareti channel only ~30 dB can be supported!



Module Plug Losses

- Most module use 1 mm PCB except OSFP-XD that uses 1.2 mm plug PCB
 - Typical module plug PCB/mSAP trace lengths expect to be < 20 mm
 - Adopted **3.8 dB** HCB loss is sufficient to for both conventional plug with 10 mm package trace and mSAP implementation, see [ghiasi 3dj 02 2401](#) .

Module Trace Ranges	Loss (Class A) (dB/mm)	Loss (dB)	DC Block Loss (dB)	Total Loss (dB)
15 mm	0.15	2.25	0.5	2.8
20 mm	0.15	3.0	0.5	3.6
22.5 mm	0.15	3.4	0.5	3.9

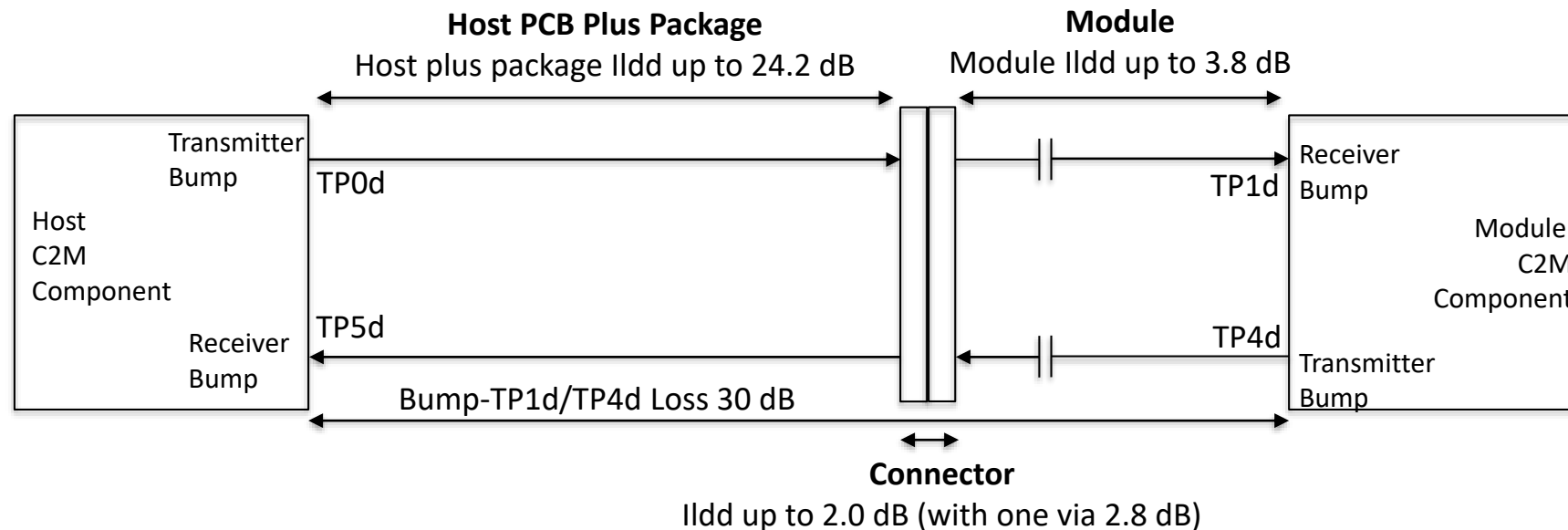
mSAP Construction

Module Trace Ranges	PC Loss (dB/in)	Loss (dB)	DC Block Loss (dB)	Loss (Class B) (dB/mm)	CDR PKG Trace (mm)	CDR PKG Loss (dB)	Total Loss (dB)
15 mm	1.5	0.9	0.5	0.195	10	1.95	3.35
20 mm	1.5	1.2	0.5	0.195	10	1.95	3.65
25.4 mm	1.5	1.5	0.5	0.195	10	1.95	3.95

Conventional Construction

C2M Application Reference Model

- ❑ The task force shouldn't specify C2M loss where only the best of the best channels will pass COM
 - Based on the above criteria 30 will be a safe C2M target loss
 - Allow host plus package lidd up to 24.2 dB
- ❑ Limits at TP1d and TP5d far-end
 - COM=3 dB/VEC=10.7 dB and VEO=8 mV.



Summary

- ❑ **COM analysis with version 4.6Beta4 with adopted C2M reference equalizer with 5 pre-cursors, 8 post-cursors, and 2 banks of floating taps with a span of 50 UI**
 - Results are comparable to [ghiasi 3dj_02a_2405](#) contribution with fixed 25 tap equalizer on Kareti and Weaver high loss channels
- ❑ **Current 3.8 dB HCB loss is sufficient to support both conventional plug PCB with 10 mm package and mSAP implementation without a package**
 - Analysis here included 8 mm core-less package
- ❑ **Weaver OSFP vendor Y OSFP (ILD=0.074 and ICB=1.03 mV) with addition of 125 mm PCB trace has a loss of 32.5 dB and passes 3 dB COM**
 - But at 32.5 dB Weaver vendor X OSFP and Kareti channels will fail 3 dB COM
- ❑ **The expectation of C2M target loss is a high confidence limit of at least 95% success then bump-bump loss of 30 dB is the right value, but > 32 dB is possible with extra care**
- ❑ **Proposed limits based on 30 dB loss**
 - COM=3 dB/VEC=10.7 dB
 - VEO=8 mV.