

224G – CR/KR Channel Analysis with COM 4.6 beta 2

Jun 2024

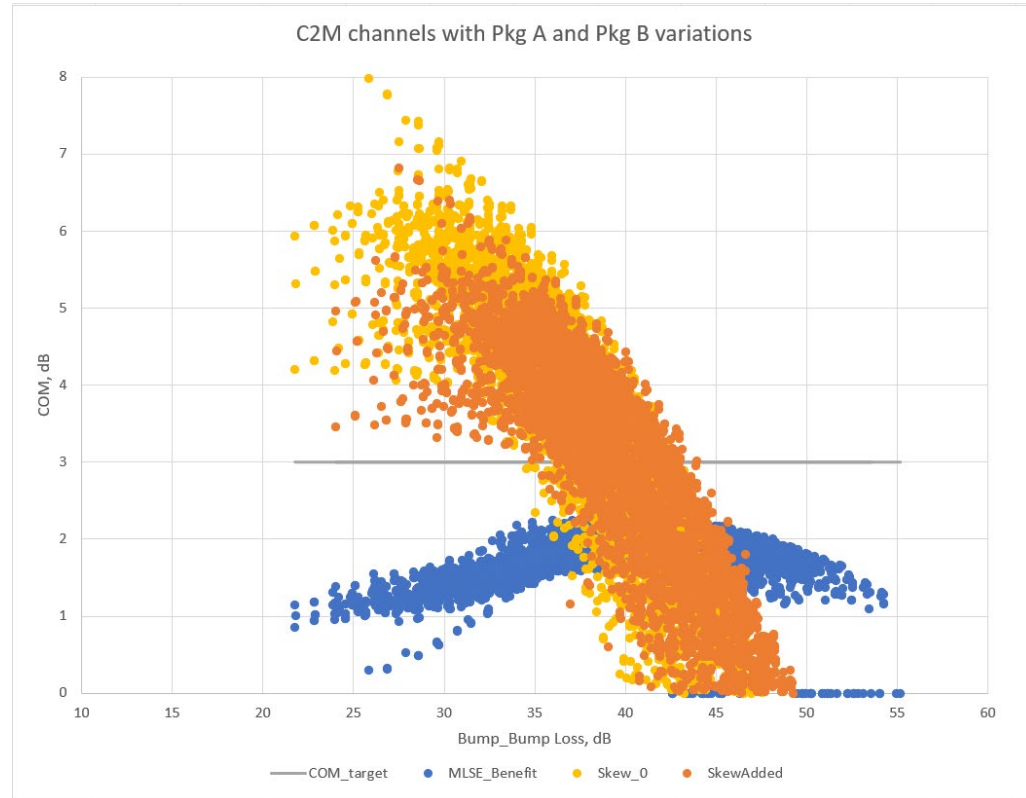
Upen Reddy Kareti, Cisco

CR/KR Channel Analysis - Setup

- COM tool version: 4.6 Beta 2.
- [All channels that were contributed to 802.3dj project for CR/KR interfaces.](#)
 - Includes PCB-host and Cabled-host channels
 - Most CR channels are PCB host channels
 - Most KR channels are Cabled Host channels
 - Except Megha Shanbhag contributed channels have all combinations
- Base configuration for simulation and test Configs Include:
 - Both types of packages (Type A and Type B)
 - But presenting here only with Package B
 - Mixing of Package types for Package variations
 - Transmitter package trace lengths – 8 mm to 45 mm
 - Receiver package trace lengths – 8 mm to 45 mm
 - Presenting only Package B length variations – 36 combinations
 - Cover all CR/KR channels contributed to IEEE C2M interface
 - ***Added skew variations by max tolerable skew for all channels (Identifying basic skew profiles in freq. domain slide 13 of [kareti_3dj_02_2401.pdf](#) – actual step by step procedure is not shared)***
 - Impedance variations
 - Temperature variations
 - Receiver
 - Num of RX FFE pre-cursors : 6
 - Num of RX FFE fixed post cursors : 200; 8 to 16
 - Number of banks of floating up to 60 UI -100 UI: 1 to 3
 - Input Reference Noise (ETA_0) levels (V^2/GHz) : 1e-8
 - NEXT Voltage levels
 - $A_{Ne} = A_V$

Reference Receiver Options

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



Config: 1 - Intended for finding High side book-end Ref. Receiver solution
 Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 200

**Max Tolerable Skew cases included but separated the stats.*

Total#cases	11190	9308	1882	1712	9478
Cases <40 dB	6837	Cabled Host	PCB Host	CR	KR

1 tap DFE (No MLSE)

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644					
<=24	0	24-32	0	32-40	968
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	431	537

>40	3883
Skew_Added	Skew_0
2427	1456

MLSE - No Limit Placed

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644					
<=24	0	24-32	0	32-40	24
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	3	21

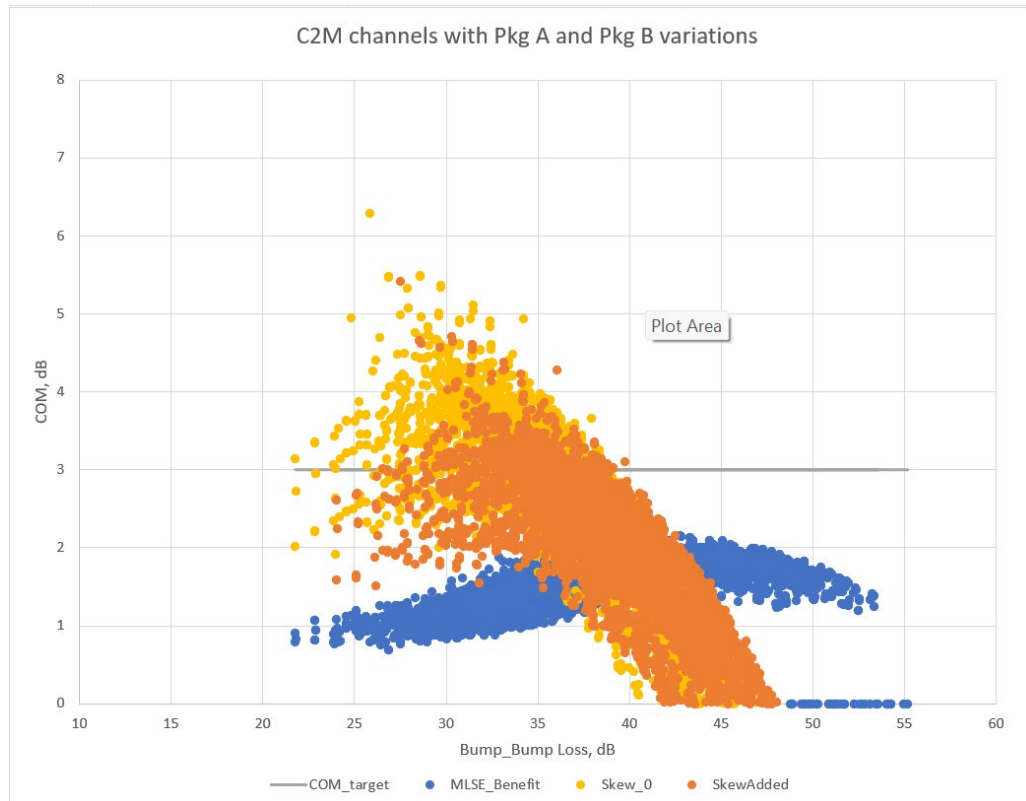
>40	1614
Skew_Added	Skew_0
942	672

MLSE with max benefit limited to 1 dB

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644					
<=24	0	24-32	0	32-40	146
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	55	91

>40	2685
Skew_Added	Skew_0
1652	1033

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



Config: 2
 Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 16
- Number of banks of floating up to 60 UI: 1

**Max Tolerable Skew cases included but separated the stats.*

Total#cases	11094	9222	1872	1656	9438
Cases <40 dB	6926	Cabled Host	PCB Host	CR	KR

1 tap DFE (No MLSE)

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	10	24-32	359	32-40	4185	>40	4168
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	9	187	172	2166	2019	2617	1551

MLSE - No Limit Placed

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	3	24-32	7	32-40	150	>40	2546
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	2	7	0	74	76	1537	1009

MLSE with max benefit limited to 1 dB

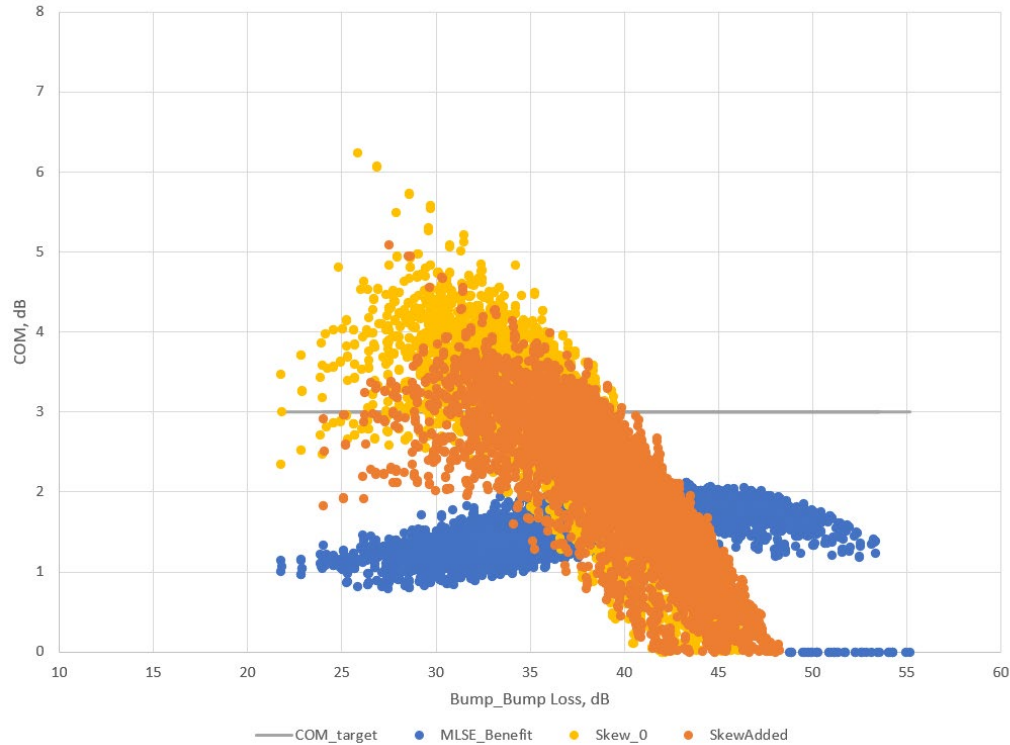
Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	3	24-32	29	32-40	944	>40	3821
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	2	29	0	506	438	2377	1444

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



C2M channels with Pkg A and Pkg B variations



Total#cases	10926	9054	1872	1656	9270
Cases <40 dB	6859	Cabled Host	PCB Host	CR	KR

Config: 3

Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 8
- Number of banks of floating up to 80 UI: 2

*Max Tolerable Skew cases included but separated the stats.

1 tap DFE (No MLSE)

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	7	24-32	230	32-40	3738	>40	4067
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	6	138	92	1991	1747	2552	1515

MLSE - No Limit Placed

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	0	24-32	0	32-40	127	>40	2315
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	74	53	1396	919

MLSE with max benefit limited to 1 dB

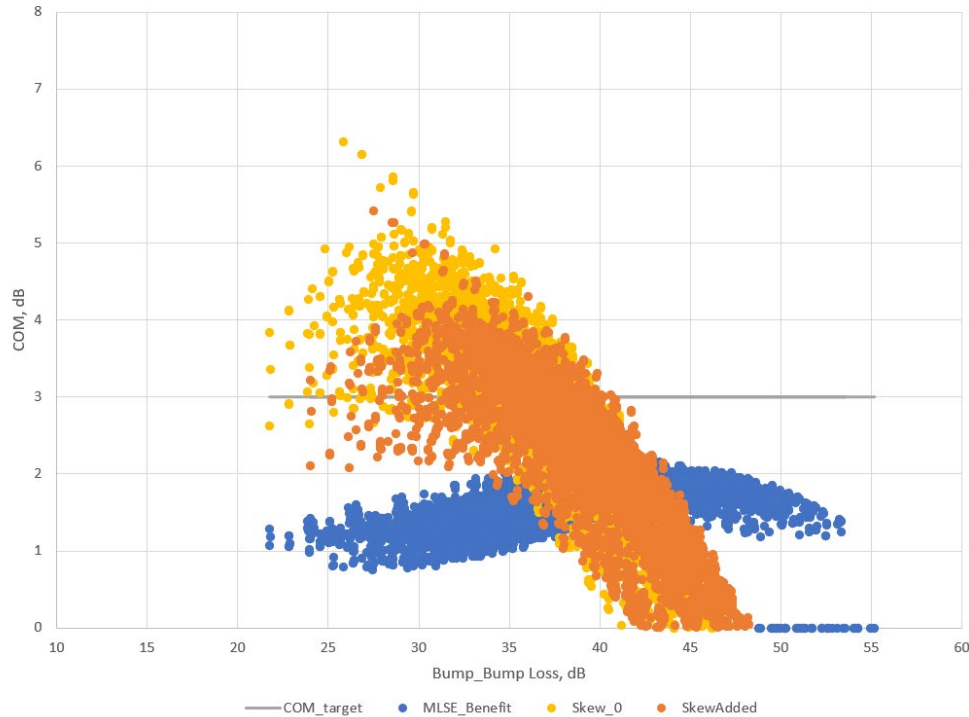
Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	1	24-32	5	32-40	790	>40	3628
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	0	5	0	434	356	2254	1374

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



C2M channels with Pkg A and Pkg B variations



Total#cases	10926	9054	1872	1656	9270
Cases <40 dB	6859	Cabled Host	PCB Host	CR	KR

Config: 4

Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 8
- Number of banks of floating up to 80 UI: 3

**Max Tolerable Skew cases included but separated the stats.*

1 tap DFE (No MLSE)

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	5	24-32	153	32-40	3215	>40	4065
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	4	105	48	1677	1538	2550	1515

MLSE - No Limit Placed

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

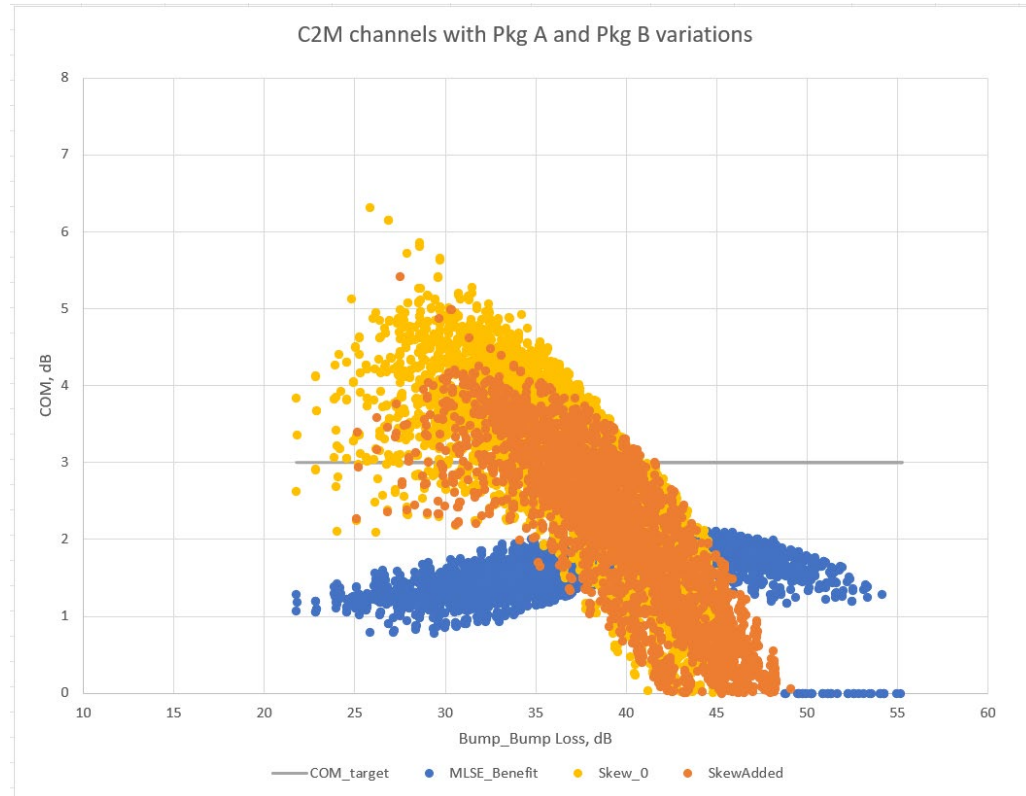
<=24	0	24-32	0	32-40	76	>40	2211
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	37	39	1323	888

MLSE with max benefit limited to 1 dB

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	0	24-32	0	32-40	587	>40	3522
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	296	291	2174	1348

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



Total#cases	10678	8832	1846	1630	9048
Cases <40 dB	6735	Cabled Host	PCB Host	CR	KR

Config: 5
Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 8
- Number of banks of floating up to 100 UI: 3

**Max Tolerable Skew cases included but separated the stats.*

1 tap DFE (No MLSE)

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	5	24-32	116	32-40	2707	>40	3910
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	4	94	22	1459	1248	2454	1456

MLSE - No Limit Placed

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	0	24-32	0	32-40	63	>40	1886
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	31	32	1126	760

MLSE with max benefit limited to 1 dB

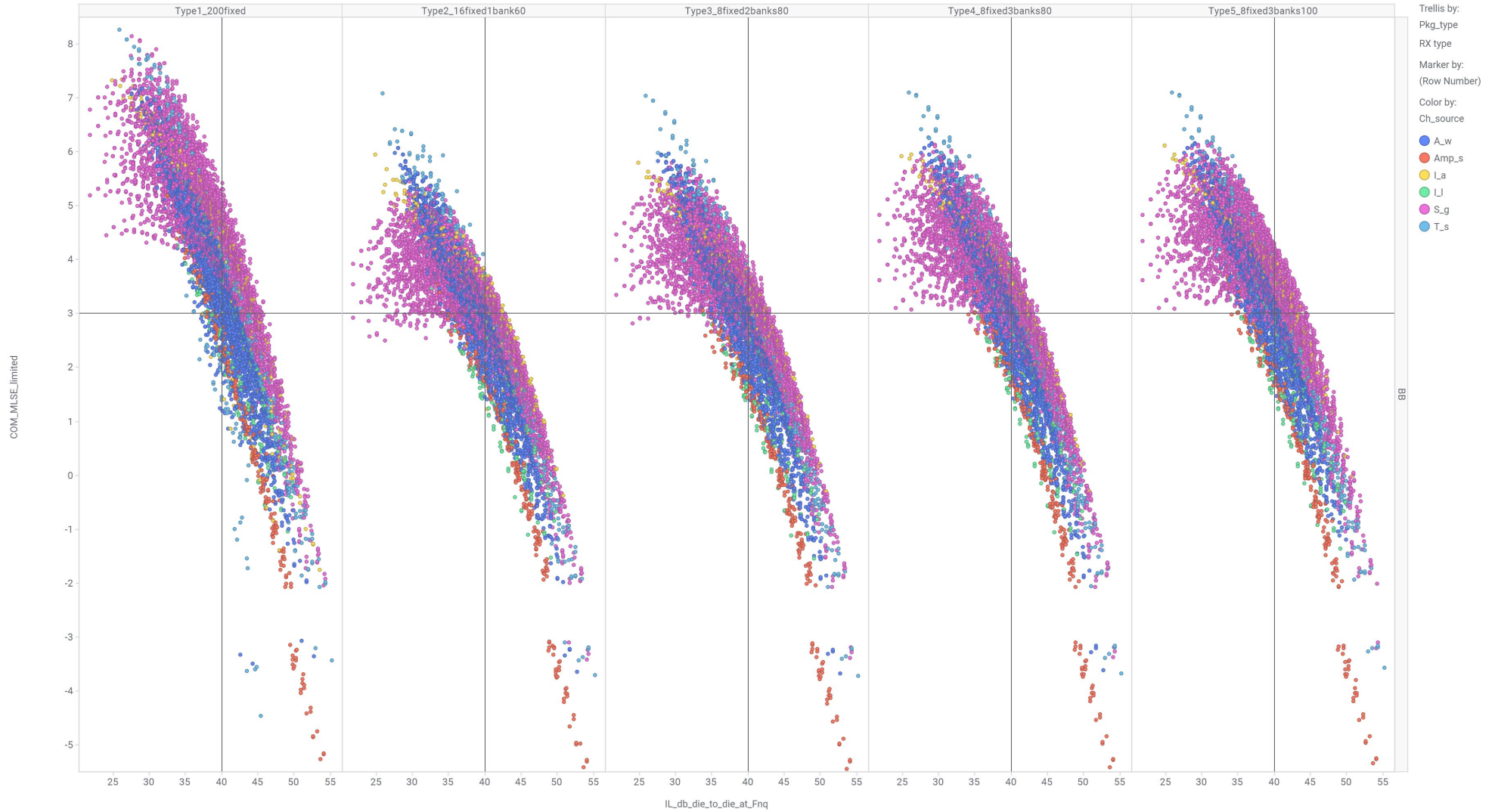
Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	0	24-32	0	32-40	440	>40	3164
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	229	211	1946	1218

Ref.RX comparison with Max MLSE Benefit limited to 1 B



COM_MLSE_limited vs. IL_db_die_to_die_at_Fnq



Filter Settings
- Pkg_type: (BB)

Reference Receiver Options Summary

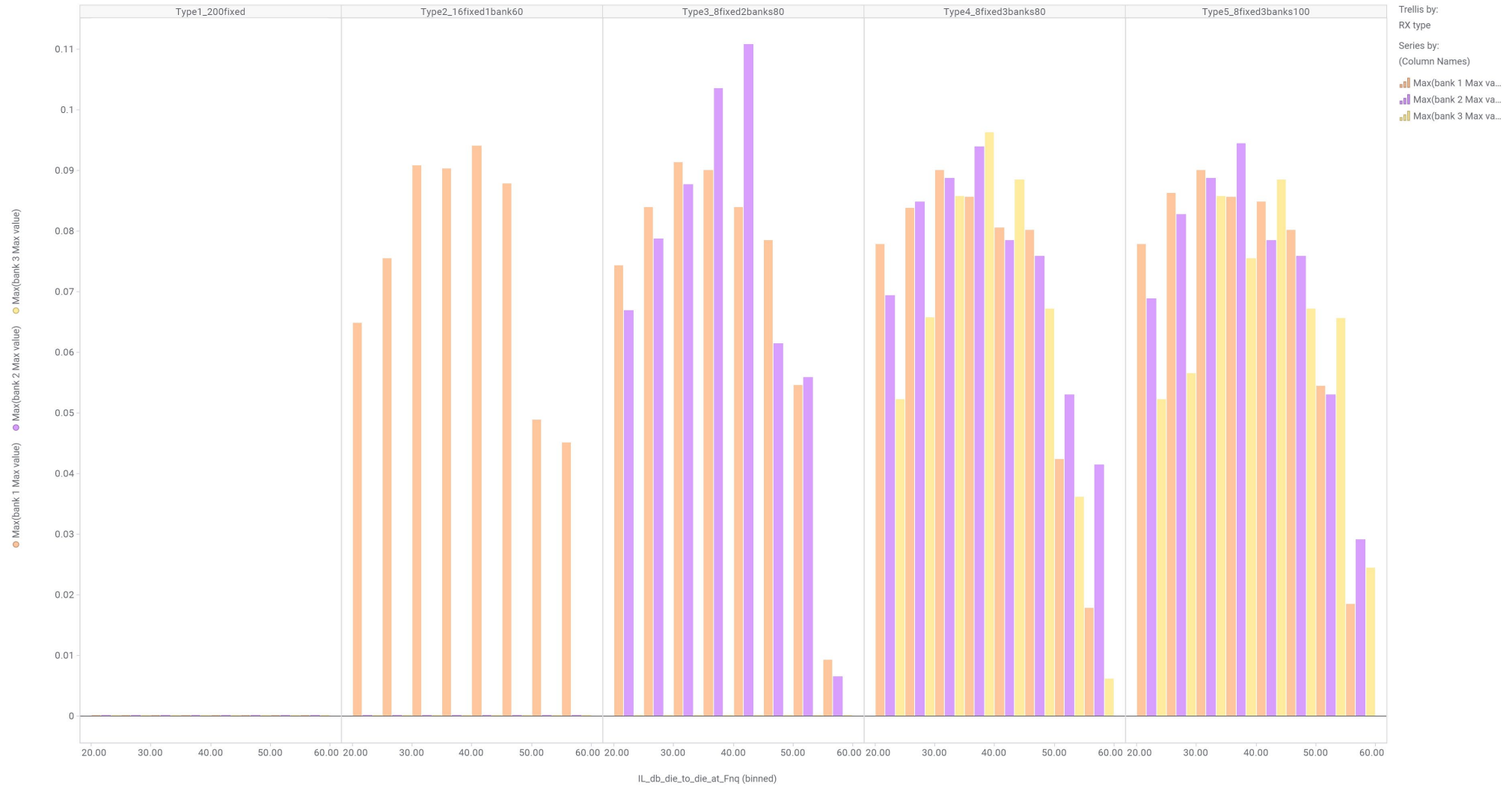
- Config1 is only used for to high side book-end solution for Ref. Receiver
- Config 5 seems to a solution for consideration
- Observations:
 - Present COM code is reporting floating point location(s) are misaligned with positions in tap values filed
 - When 1 bank is used 8 taps misalignment is observed
 - When 2 or 3 banks are used 16 taps misalignment is observed
 - E.g., when 100 UI span is used in Config 5 with 3 floating banks, floating taps are only up to max 84 UI (farthest 3rd bank was in positions 78-81 UI.

Floating Tap locations and Max values

Bank Max Value



bank 1 Max value, bank 2 Max value, bank 3 Max value per IL_db_die_to_die_at_Fnq



Bank Location - Max Value table



Floating tap starting location

Column	(Subsets)	Avg	Max	Median	Count
Rxffe_Bank1	Current filtering	17.22	66	15.00	54814
Rxffe_Bank2	Current filtering	21.10	71	20.00	54814
Rxffe_Bank3	Current filtering	19.92	78	0.00	54814

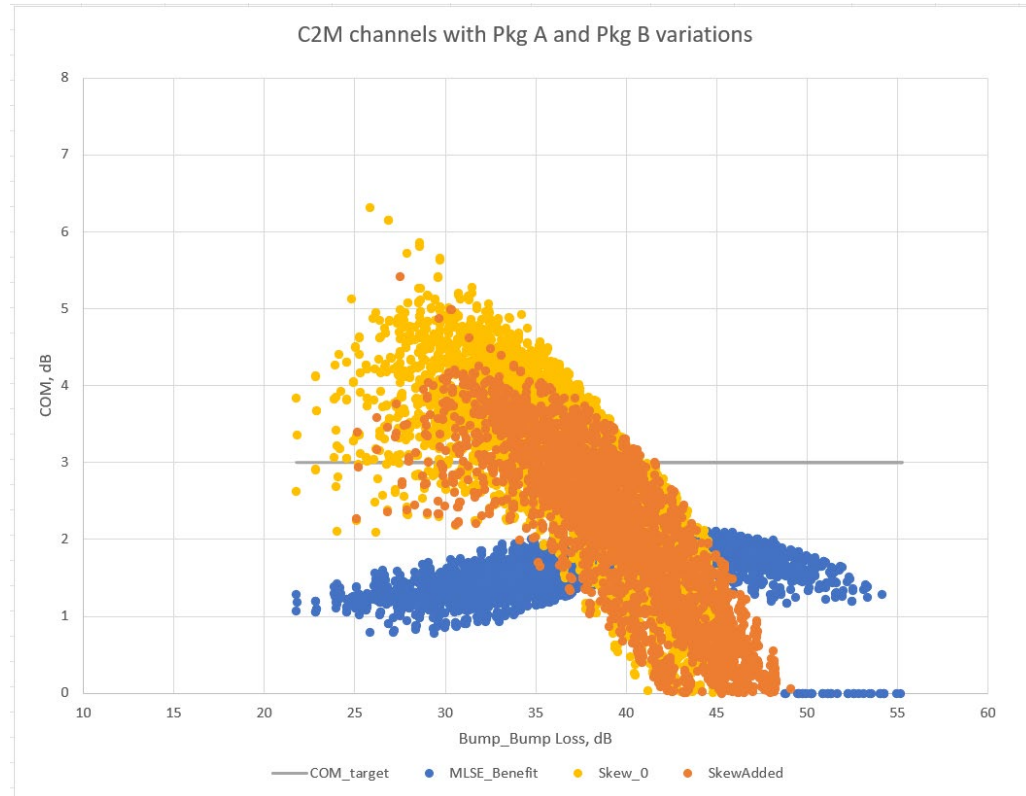
Max Floating tap Value

Column	(Subsets)	Avg	Min	Max	Median	Count
bank 1 Max v...	Current filtering	0.02	0.00	0.09	0.02	54814
bank 2 Max v...	Current filtering	0.02	0.00	0.11	0.01	54814
bank 3 Max v...	Current filtering	0.01	0.00	0.10	0.00	54814

Package Combinations

- Class A and Class B

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



Total#cases	10678	8832	1846	1630	9048
Cases <40 dB	6735	Cabled Host	PCB Host	CR	KR

Package Combination: **BB**

Config: 5

Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 8
- Number of banks of floating up to 100 UI: 3

**Max Tolerable Skew cases included but separated the stats.*

1 tap DFE (No MLSE)

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	5	24-32	116	32-40	2707	>40	3910
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	4	94	22	1459	1248	2454	1456

MLSE - No Limit Placed

Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	0	24-32	0	32-40	63	>40	1886
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	31	32	1126	760

MLSE with max benefit limited to 1 dB

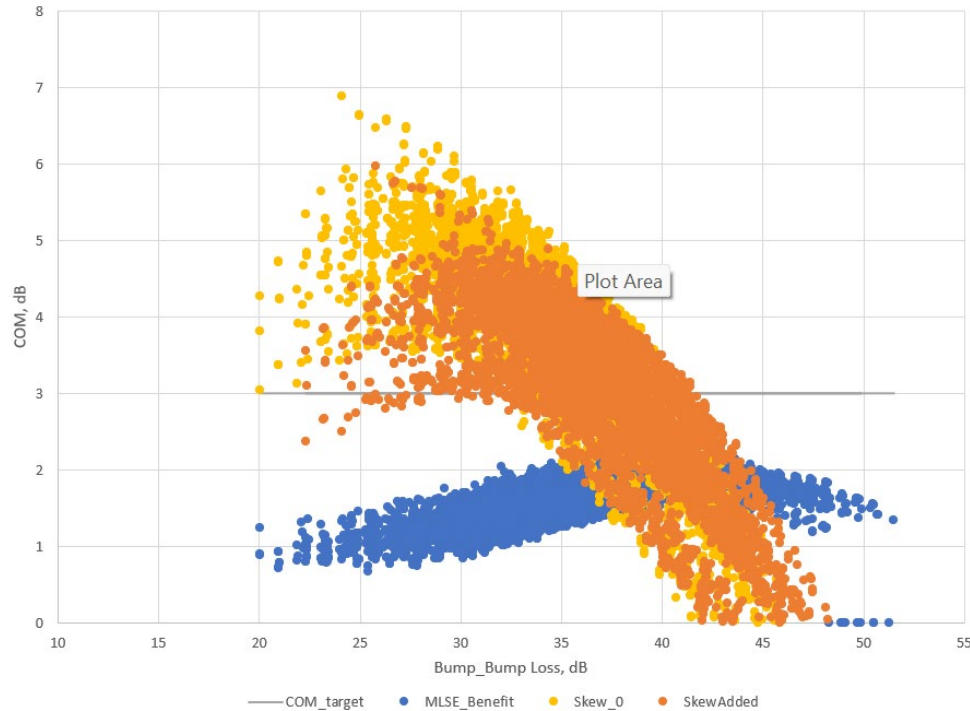
Loss Range /number of COM failures -- Loss Range: 21.7672 : 55.1644

<=24	0	24-32	0	32-40	440	>40	3164
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	229	211	1946	1218

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



C2M channels with Pkg A and Pkg B variations



Total#cases	10745	8888	1857	1641	9104
Cases <40 dB	8842	Cabled Host	PCB Host	CR	KR

Package Combination: AA

Config: 5

Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 8
- Number of banks of floating up to 100 UI: 3

*Max Tolerable Skew cases included but separated the stats.

1 tap DFE (No MLSE)

Loss Range /number of COM failures -- Loss Range: 20.0305 : 51.4992

<=24	3	24-32	33	32-40	1980	>40	1854
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
3	0	33	0	1139	841	1272	582

MLSE - No Limit Placed

Loss Range /number of COM failures -- Loss Range: 20.0305 : 51.4992

<=24	0	24-32	0	32-40	39	>40	738
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	13	26	456	282

MLSE with max benefit limited to 1 dB

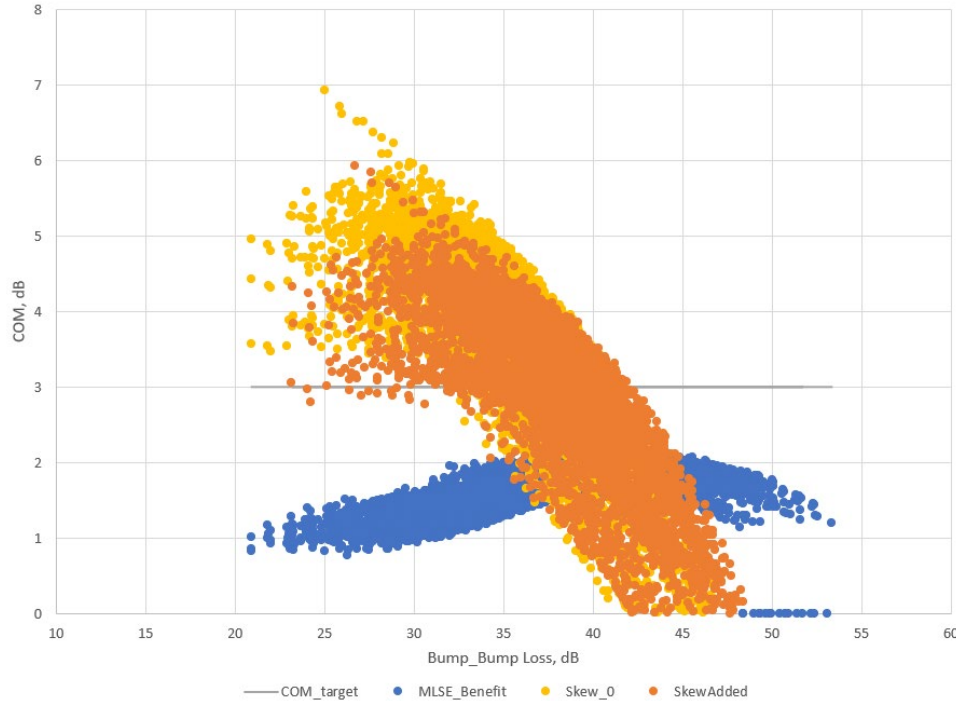
Loss Range /number of COM failures -- Loss Range: 20.0305 : 51.4992

<=24	0	24-32	0	32-40	295	>40	1330
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	147	148	879	451

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



C2M channels with Pkg A and Pkg B variations



Total#cases	10736	8880	1856	1640	9096
Cases <40 dB	7789	Cabled Host	PCB Host	CR	KR

Package Combination: **AB**

Config: 5

Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 8
- Number of banks of floating up to 100 UI: 3

**Max Tolerable Skew cases included but separated the stats.*

1 tap DFE (No MLSE)

Loss Range /number of COM failures -- Loss Range: 20.8977 : 53.3318

<=24	1	24-32	48	32-40	2024	>40	2851
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
1	0	48	0	1179	845	1860	991

MLSE - No Limit Placed

Loss Range /number of COM failures -- Loss Range: 20.8977 : 53.3318

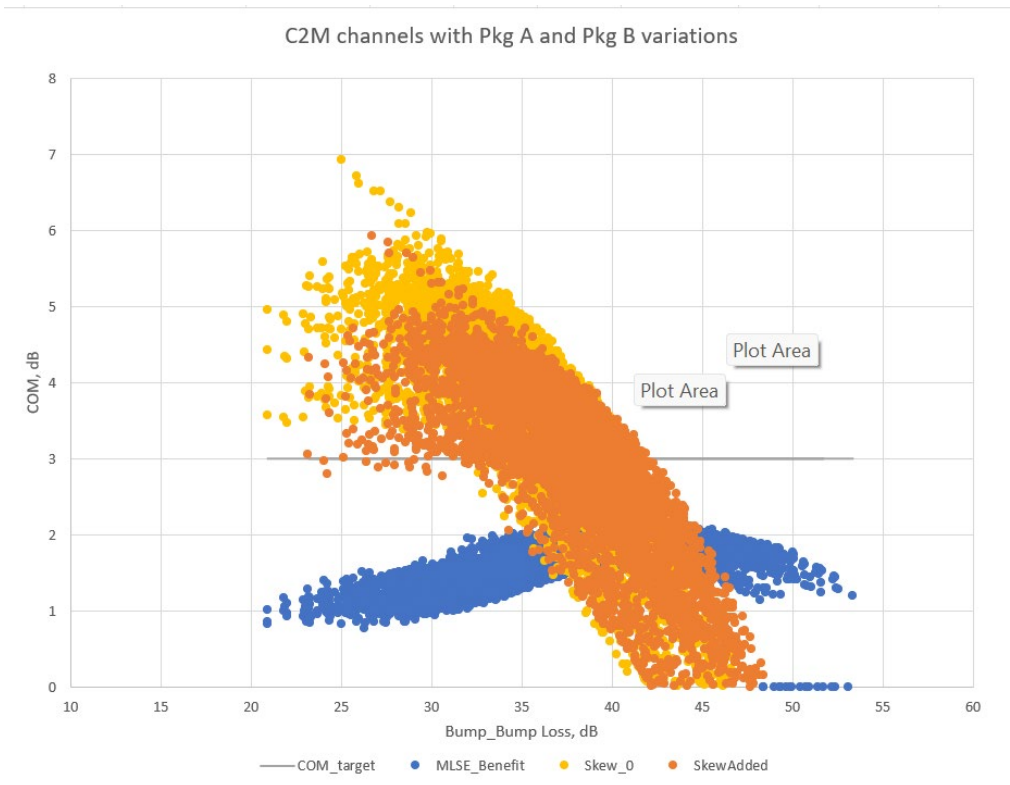
<=24	0	24-32	0	32-40	43	>40	1128
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	19	24	694	434

MLSE with max benefit limited to 1 dB

Loss Range /number of COM failures -- Loss Range: 20.8977 : 53.3318

<=24	0	24-32	0	32-40	288	>40	2063
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	151	137	1318	745

CR/KR Channel Analysis – Ethernet data rate -212.5 Gbps



Total#cases	10736	8880	1856	1640	9096
Cases <40 dB	7789	Cabled Host	PCB Host	CR	KR

Package Combination: BA

Config: 5
Receiver

- Num of RX FFE pre-cursors : 6
- Num of RX FFE fixed post cursors : 8
- Number of banks of floating up to 100 UI: 3

**Max Tolerable Skew cases included but separated the stats.*

1 tap DFE (No MLSE)					
Loss Range /number of COM failures -- Loss Range: 20.9001 : 53.3318					
<=24	0	24-32	13	32-40	1931
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	13	0	1030	901

>40	2819
Skew_Added	Skew_0
1827	992

MLSE - No Limit Placed					
Loss Range /number of COM failures -- Loss Range: 20.9001 : 53.3318					
<=24	0	24-32	0	32-40	50
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	24	26

>40	1108
Skew_Added	Skew_0
680	428

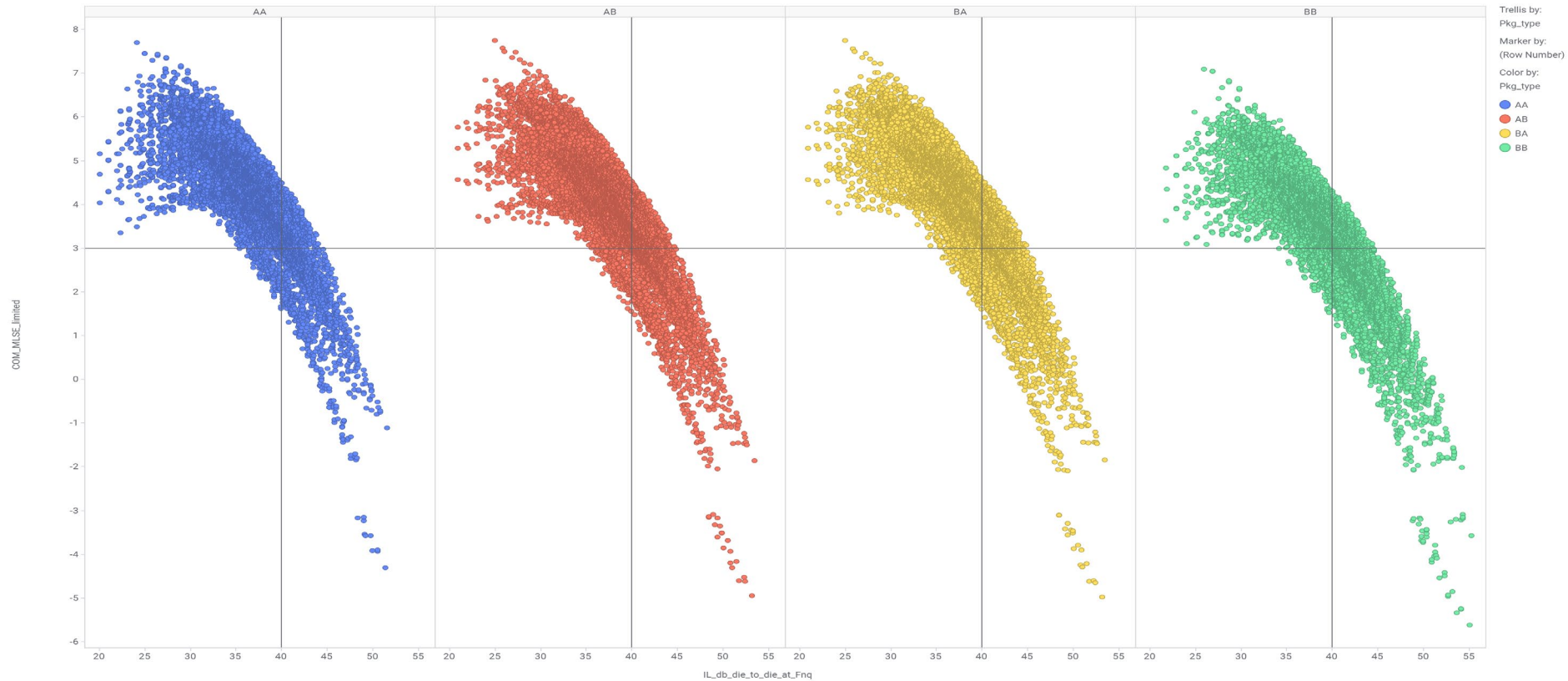
MLSE with max benefit limited to 1 dB					
Loss Range /number of COM failures -- Loss Range: 20.9001 : 53.3318					
<=24	0	24-32	0	32-40	318
Skew_Added	Skew_0	Skew_Added	Skew_0	Skew_Added	Skew_0
0	0	0	0	166	152

>40	2005
Skew_Added	Skew_0
1263	742

Package class combination comparison for Ref. RX with Config 5 with MLSE benefit limited to max 1 dB



COM_MLSE_limited vs. IL_db_die_to_die_at_Fnq



Filter Settings

- RX type: (Type5_8fixed3banks100)

Package Combinations Summary

- Class A and Class B

- Package Combinations of Class B with Class B (TX -> RX) seems to create most stress cases when multiple package trace lengths are considered
- Going forward we may be able to limit our focus to ClassB with Class B Package combination.

Next steps

- Consider updates from Comment resolution
 - RDr and RDt
 - SNDR
- Update(s) to COM code (expect minimal impact)
 - Floating tap location fix
 - NEXT package Fix
- MLSE implementation Penalty approach
 - Limit Max MLSE Benefit
 - Or MLSE.Q (Update to COM code required)
- What else?

Backup

Sample COM Configuration Table

Parameter	Setting	Units	Information
f_b	106.25	GBd	
f_min	0.05	GHz	
Delta_f	0.01	GHz	
C_d	[0.4e-4 0.9e-4 1.1e-4;0.4e-4 0.9e-4 1.1e-4]	nF	[TX RX]
L_s	[0.13 0.15 0.14;0.13 0.15 0.14]	nH	[TX RX]
C_b	[0.3e-4 0.3e-4]	nF	[TX RX]
R_0	5.00E+01	Ohm	
R_d	[50 50]	Ohm	[TX RX]
PKG_NAME	PKG_HIR_CLASSB PKG_HIR_CLASSB		TX RX
A_v	0.413	V	
A_fe	0.413	V	
A_ne	0.608	V	
z_p select	[1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36]		
L	4		
M	32		
filter and Eq			
f_r	0.58	*fb	
c(0)	0.55		min
c(-1)	0		[min:step:max]
c(-2)	0		[min:step:max]
c(-3)	0		[min:step:max]
c(-4)	0		[min:step:max]
c(1)	0		[min:step:max]
N_b	1	UI	
b_max(1)	1		As/dffe1
b_max(2..N_b)	0.3		As/dfe2..N_b
b_min(1)	0		As/dffe1
b_min(2..N_b)	-0.15	S	As/dfe2..N_b
g_DC	[0]	dB	[min:step:max]
f_z	42.50	GHz	
f_p1	42.50	GHz	
f_p2	106.25	GHz	
g_DC_HP	[-10:1:0]		[min:step:max]
f_HP_PZ	1.328125	GHz	
Butterworth	1	logical	include in fr

I/O control	Setting	Units	Information
DIAGNOSTICS	1	logical	
DISPLAY_WINDOW	1	logical	
CSV_REPORT	1	logical	
RESULT_DIR	.\results\CRKR_BB_(date)\		
SAVE_FIGURES	0	logical	
Port Order	[1 3 2 4]		
RUNTAG	CRKR_BB_eval_		
COM CONTRIBUTION	1	logical	
TDR and ERL options			
TDR	1	logical	
ERL	1	logical	
ERL_ONLY	0	ns	
TR_TDR	0.01		
N	4000	logical	
TDR Butterworth	1		
beta_x	0		
rho_x	0.618		
TDR_W_TXPKG	0	UI	
N_bx	20		
fixture delay time	[0 0]		
Tukey_Window	1		
Noise, jitter		UI	
sigma_RJ	0.01	UI	
A_DD	0.02	V ² /GHz	
eta_0	1.00E-08	dB	
SNR_TX	33		
R_LM	0.95		

Batch control options			
BATCH_RUN	1	logical	
CHANNEL_DIR	..\Channels\IEEE channels\All_KRCR_skew4s_tds_channels\		

baseline

Parameter	Setting	Units	Information
package_tl_gamma0_a1_a2	[5e-4 0.00065 0.0003]		
package_tl_tau	0.006141	ns/mm	
package_Z_c	[92 92 ; 70 70; 80 80; 100 100]	Ohm	
z_p (TX)	[8 24 30 45 ; 1 1 1 1 ; 1 1 1 1 ; 0.5 0.5 0.5 0.5]	mm	[test cases to run]
z_p (NEXT)	[8 24 30 45 ; 1 1 1 1 ; 1 1 1 1 ; 0.5 0.5 0.5 0.5]	mm	[test cases]
z_p (FEXT)	[8 24 30 45 ; 1 1 1 1 ; 1 1 1 1 ; 0.5 0.5 0.5 0.5]	mm	[test cases]
z_p (RX)	[8 24 30 45 ; 1 1 1 1 ; 1 1 1 1 ; 0.5 0.5 0.5 0.5]	mm	[test cases]
C_p	[0.4e-4 0.4e-4]	nF	[test cases]
Operational			
ERL Pass threshold	10	dB	
COM Pass threshold	3	db	
DER_0	2.00E-04		
T_r	0.00400	ns	
FORCE_TR	1	logical	
PMD_type	C2C		
EW	1		
MLSE	3	logical	
ts_anchor	1		
sample_adjustment	[-32 32]		
Local Search	0		
Filter: Rx FFE			
ffe_pre_tap_len	6	UI	
ffe_post_tap_len	8	UI	
ffe_pre_tap1_max	1	(normalized)	
ffe_post_tap1_max	1	(normalized)	
ffe_tapn_max	1	(normalized)	
FFE_OPT_METHOD	MMSE		FV-LMS or MMSE
num_ui_RXFF_noise	1024		
RXFFE FLOAT CTL	FOM		FOM o ISI
Floating Tap Control			
N_bg	3	0 1 2 or 3 groups	
N_bf	4	taps per group	
N_f	100	UI span for floating taps	
bmaxg	0.2	max DFE value for floating taps	
B_float_RSS_MAX	1	rss tail tap limit	
N_tail_start	25	(UI) start of tail taps limit	

Parameter	Setting	Information
SAVE_CONFIGMAT	0	
Receiver testing		
RX_CALIBRATION	0	logical
Sigma BBN step	5.00E-03	V
ICN parameters		
f_v	0.278	Fb
f_f	0.278	Fb
f_n	0.278	Fb
f_2	61.625	GHz
A_ft	0.450	V
A_nt	0.450	V
board parameters		
board_tl_gamma0_a1_a2	[0 6.44084e-4 3.6036e-05]	1.4 db/in @ 53.125G
board_tl_tau	5.790E-03	ns/mm
board_Z_c	100	Ohm
z_bp (TX)	32	mm
z_bp (NEXT)	32	mm
z_bp (FEXT)	32	mm
z_bp (RX)	32	mm
C_0	[0.2e-4 0]	nF
C_1	[0.2e-4 0]	nF
Include PCB	0	logical
Seletions (rectangle, gaussian,dual_rayleigh,triangle)		
Histogram_Window_Weight	gaussian	selection
Qr	0.02	UI

